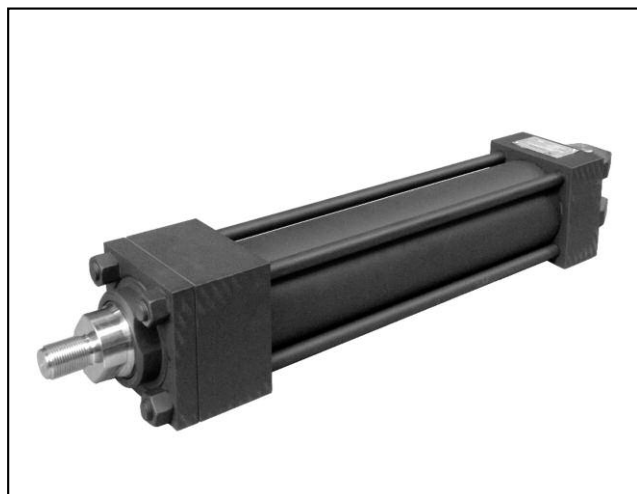




HC2

HYDRAULIC CYLINDERS

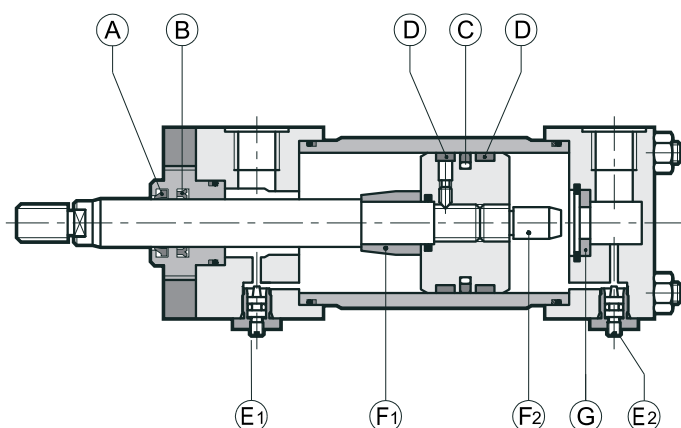
HCK2

HYDRAULIC CYLINDERS

ATEX 2014/34/EU
SERIES 20

ISO 6020-2
DIN 24554

DESCRIPTION



- Double acting cylinders constructed in compliance with ISO 6020-2 and DIN 24554.
- The compact design of the square ends with tie rods plus the high quality material and seals render these cylinders highly reliable and therefore strongly recommended for all types of industrial applications.
- The cylinder is available with 14 different mounting styles as well as a vast range of accessories to meet all application requirements.

- A - scraper ring
- B - Piston rod seal
- C - Piston seal
- D - Guide rings
- E₁ - Front cushioning adjustment screw
- E₂ - Rear cushioning adjustment screw
- F₁ - Front cushion
- F₂ - Rear cushion
- G - Bushing

ATEX 2014/34/EU rated version for installation in potentially explosive atmospheres is now available. The standard version of cylinders is ATEX II 2GD classified, whereas cylinders with proximity sensors are ATEX II 3GD classified. The declaration of conformity to the up mentioned standards is always supplied with the cylinder. See paragraph 3 for details.

PERFORMANCES

Nominal operating pressure (continuous service)	bar	160
Maximum operating pressure	bar	210
Peak pressure	bar	250
Maximum speed (standard)	m/s	0,5
Maximum stroke (standard)	mm	5000
Fluid temperature range (standard)	°C	-20 / +80
Fluid viscosity range	cSt	10 ÷ 400
Fluid contamination degree		According to ISO 4406:1999 class 20/18/15
Recommended viscosity	cSt	25
Security factor in relation with nominal pressure		≥ 4

1 - CHARACTERISTICS

1.1 Bores and piston rods

Ø 25 to Ø 200 mm bores are available to enable a vast choice according to required force.

Three piston rod diameters are available for each bore (with the exception of the Ø 25 mm bore, for which the intermediate piston rod is not available):

- standard piston rod with 1:1.25 area ratio
- intermediate piston rod with 1:1.45 area ratio
- oversized piston rod with 1:2 area ratio

1.2 Cushioning

On request, gradual and adjustable cushioning devices can be fitted in the front and/or rear ends of the cylinder without affecting overall dimensions.

The special design of the cushions ensures optimal repeatability also in the event of variations in fluid viscosity.

Cushioning devices are always recommended as they ensure impact-free stopping even at high speed thus reducing pressure surges and impact transferred to the mounting supports.

For all the available bores, cushioning is adjustable by means of a needle.

Rapid piston start-up is guaranteed by the bypass system located inside the front cushioning cone and rear cushioning ring.

The table below shows cushioning cone lengths:

Bore (mm)	25	32	40	50	63	80	100	125	160	200
Front cone length (mm)	17	17	28	28	28	28	30	30	38	45
Rear cone length (mm)	17	17	26	26	26	28	31	30	38	55

1.3 Connections

The cylinders are supplied as standard with cylindrical BSP threads and spot facing for seal rings in compliance with ISO 1179. Connections which are oversized compared to those shown in the dimensional tables are available upon request. For further information and for the order identification code, please consult our technical office.

For correct cylinder operation, fluid velocity must not exceed 5 m/s.

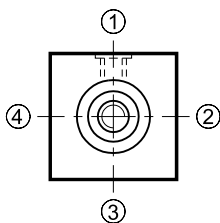
1.4 Connection position

Standard positions of the oil ports, cushioning adjustment screws, breathers and end-stroke proximity sensors are shown in the relevant diagram according to the mounting style.

Connection positions different from the standard can be provided upon request.

Other options positions will be rotated accordingly.

For special requests please consult our technical office.



Front view - piston rod side

1.5 Seals

The table below illustrates seal characteristics in relation to hydraulic fluid and operating temperatures.

Type	Seal type	Seal material	Hydraulic fluid	Minimum pressure [bar]	Operating pressure [°C]	Max speed [m/s]
K	Standard	nitrile polyurethane	mineral oil	10	-20 / +80	0,5
M	Low friction	nitrile PTFE	Mineral oil Water glycol	20 (note)	-20 / +80	15
V	high temperature and/or aggressive fluid	Viton PTFE	Special fluids	10	-20 / +150	1

NOTE: for lower pressure use consult our technical office

1.6 Strokes

Standard cylinders are available with strokes up to 6000 mm. Longer cylinder strokes can be supplied on request.

Stroke tolerances are:

- 0 + 1 mm for strokes up to 1000 mm
- 0 + 4 mm for strokes up to 6000 mm

1.7 Spacers

If the cylinder stroke exceeds 1000 mm we recommend the use of spacers which can be inserted to reduce loads on the piston rod bushing and prevent the piston from sticking.

Spacers are constructed in hardened and tempered steel with PTFE facing. Every spacer is 50 mm long.

We recommend to insert n° 1 spacer for strokes from 1001 to 1500 mm, with an increment of n° 1 spacer for every 500 mm stroke. Remember that the overall length of the cylinder increases according to the number of inserted spacers (50 mm for each spacer).

1.8 Tie rod tightening torque

If cylinder has been disassembled, re-assemble it and tighten the tie rod lock nuts cross-wise applying a gradual torque up to the value indicated in the table below. The values below refer to dry threads.

Bore [mm]	25	32	40	50	63	80	100	125	160	200
Tie rod	M5 x0.8	M6 x1	M8 x1	M12 x12.5	M12 x12.5	M16 x1.5	M16 x1.5	M22 x1.5	M27 x2	M30 x2
Torque [Nm]	5	9	20	70	70	160	160	450	820	1150

1.9 Breathers

On request cylinder ends can be supplied with breathers for the elimination of air. This is necessary when the entire stroke is not used or when connections are not facing upwards.

1.10 Surface finish

Standard cylinders are supplied painted with Duplomatic black opaque colour with a paint thickness of 40µ. The rod is chromed.

MOUNTING STYLES																														
F = front-end T = rear end	A		B		C		D		E		F		G		H		L		N		P		Q		R		T		U	
	T	F	T	F	T	F	T	F	T	F	T	F	T	F	T	F	T	F	T	F	T	F	T	F	T	F	T	F	T	F
Connections	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
Cushioning	1	1	1	1	1	1	1	1	1	1			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	3	3	3	3	3	3	3	3	3	3	3	3	*3	3	3	3	3	3	*3	3	3	3	3	3	3	3	3	3	3	3
Breathers	1	1	1	1	1	1	1	1	1	1			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	3	3	3	3	3	3	3	3	3	3	3	3	*3	3	3	3	3	3	*3	3	3	3	3	3	3	3	3	3	3	3
end-stroke proximity sensors	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	2	2	2	2	2	2	2	2	2	2	2	2		2	2	2	2	2		2	2	2	2	2	2	2	2	2	2	2
	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3

Positions indicated in bold style are relevant to the standard, the others to the available options.

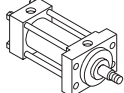
2 - IDENTIFICATION CODE

K = Explosion-proof version according to ATEX 2014/34/EU (paragraph 3). Omit if not required.

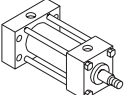
HC	2	-	/	/	-	-	-	-	/	/	20
----	---	---	---	---	---	---	---	---	---	---	----

MOUNTING STYLE

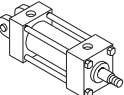
A = Front flange (ME5)



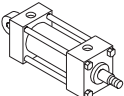
B = Rear flange (ME6)



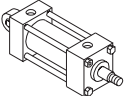
C = Female clevis (MP1)



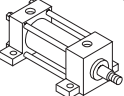
D = Male clevis (MP3)



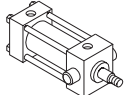
F = Spheric swivel (MP5)



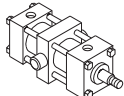
G = Feet (MS2)



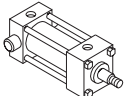
H = Front swinging (MT1)



L = Mid swinging (MT4)



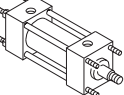
N = Rear swinging (MT2)



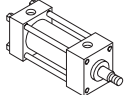
P = Front tie rods (MX3)

Q = Back tie rods (MX2)

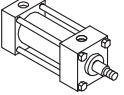
R = Front and back tie rods (MX1)



T = Front threaded holes (MX5)



U = Back threaded holes (MX6)



Series
(put for
spare parts
requests)

Dimension XV for
"L" mounting
(omit for other
mounting styles)

N° of spacers multiple of
50 mm (omit if not required)
see par. 1.7

Rear end connection position (1-4)
(see paragraph 1.4)

Front end connection position (1-4)
(see paragraph 1.4)

Breathers (see paragraph 1.9)

0 = without breathers

S = front and back breathers

Cushioning (see paragraph 1.2):

0 = without cushioning

1 = front

2 = back

3 = front and back

Seals (see par. 1.5):

K = standard (nitrile + polyurethane)

M = low friction (nitrile + PTFE)

V = high temperature (viton + PTFE)

Stroke (mm) - (For cylinders with spacers indicate the working stroke)

Double rod threading (omit if not required)
See single rod for type and dimensions

Double rod (omit if not required)

See single rod for dimensions.

Not available with mounting style B - C - D - F - N - Q - U

Rod threading: Male thread (**standard**)

W = Female thread

X = Light male thread

Y = Light female thread (see paragraph 4)

Ø Rod (mm)	Rods available for each bore									
12	•									
14		•								
18	•	•	•							
22		•	•	•						
28			•	•	•					
36				•	•	•				
45					•	•	•			
56						•	•	•		
70							•	•	•	
90								•	•	•
110									•	•
140										•
Bore (mm)	25	32	40	50	63	80	100	125	160	200

3 - ATEX 2014/34/EU RATED VERSION

ATEX 2014/34/EU rated version cylinders for installation in potentially explosive atmospheres are now available. The standard version of cylinders is ATEX II 2GD classified, whereas cylinders with proximity sensors are ATEX II 3GD classified.

The supply is always delivered accompanied by:

- the ATEX declaration of conformity
- the operating and maintenance user manual, where are described all the information for the proper use of cylinders in potentially explosive environments.

TYPE EXAMINATION CERTIFICATE N°: **CEC 10 ATEX 138**

3.1 - Identification code

To order the ATEX-rated version, simply insert the letter K in the initial part of the identification code. The description becomes HCK2-*

For cylinders without end-stroke proximity sensors please order with the identification code shown at paragraph 2.

Example: HCK2C-200/90-500-K3-S-11/20

For cylinders equipped with end-stroke proximity sensors please refer to the identification code shown at paragraph 22.1.

Example: HCK2F-FP22-80/56-200-K3-S-11/20

The ATEX-rated cylinders equipped with end-stroke proximity sensors are compliant with the specifications listed paragraph 22; Also the same limitations described in that paragraph are effective. (NB: for bores Ø160 and Ø200 contact our technical department).

The proximity sensors are compliant with the description and the wiring diagram shown at the paragraph 22.2.

3.2 - Classification

Cylinders without end-stroke proximity sensors have this ATEX mark:

II 2GD ck IIC T4 (-20°C Ta +80°C)

EX: Specific marking of explosion protection as ATEX 2014/34/EU directive and related technical specification requests.

II: Group II for surface plants

2: Category 2 high protection, eligible for zone 1 for gases and zone 21 for dust (automatically be eligible for zone 2 category 3 for gases and zone 22 for dust)

GD: for use in areas in which explosive atmospheres caused by gases, vapours, mists or air/dust mixtures.

ck: protection by constructional safety and by liquid immersion

IIC: Gas group

(automatically eligible for group IIA and IIB)

T4: Temperature class for gas (max surface temperature)

-20°C Ta +80°C: Ambient temperature range

Cylinders with end-stroke proximity sensors have this ATEX mark:

II 3GD ck IIC T4 (-20°C Ta +80°C)

EX: Specific marking of explosion protection as ATEX 2014/34/EU directive and related technical specification requests

II: Group II for surface plants

3: Category 3 standard protection, eligible for zone 2 for gases (zone 22 for dust)

GD: for use in areas in which explosive atmospheres caused by gases, vapours, mists or air/dust mixtures.

ck: protection by constructional safety and by liquid immersion

IIC: Gas group

(automatically eligible for group IIA and IIB)

T4: Temperature class for gas (max surface temperature)

-20°C Ta +80°C: Ambient temperature range

3.3 - Operating temperatures

The operating ambient temperature must be between -20°C and +80 °C.

The fluid temperature for the standard version seals (K) and for low friction seals (M) must be between -20°C and +80°C, as for viton (V) seals must be between -20°C and +120 °C.

The actuators are T4 (T135° C) class temperature classified, so they are eligible for operation also at higher class temperature (T3, T2, T1 (T200° C).

3.4 - Admitted velocities

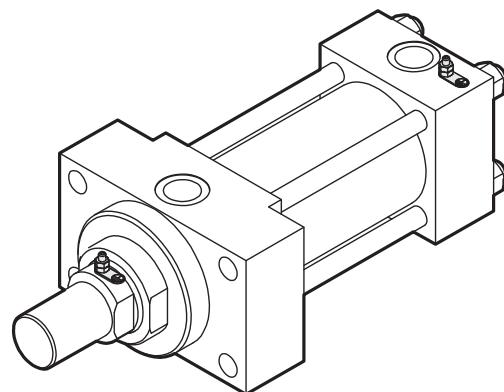
The maximum permissible speed is 0.5 m/s for standard cylinder seals (K) and 1 m/s for actuators with low friction seals (M) or Viton (V).

3.5 - Connectors

The connectors for the end-stroke proximity are available upon request. They are metal, to be wired. The ordering code is **0680961**. One connector per sensor is needed.

3.6 - Grounding points

The ATEX certified actuators are supplied with two grounding points, one on the rear head and one on the rod, for the wire of the cylinder with the ground (M4 screws).

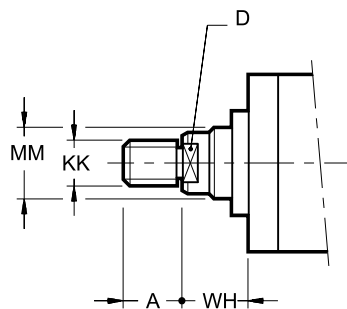


The bottom grounding point must always be connected whereas the connection of the rod grounding point can be avoided in case the whole mechanical stroke is covered during the cylinder operating phase (from the mechanical stop on the cylinder head to the mechanical stop on the bottom), or in case the rod has already been grounded through the mechanical connection between the rod itself and the machine/plan it is installed on.

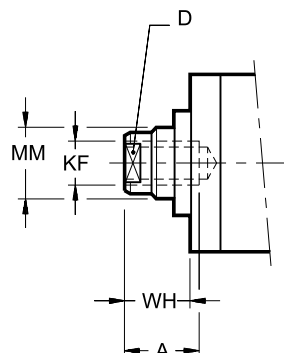
In order to verify such a condition it is necessary to test the equipotentiality of the parts and a maximum resistance equal to 100Ω as per the EN13463-1 norm.

4 - OVERALL AND MOUNTING DIMENSIONS

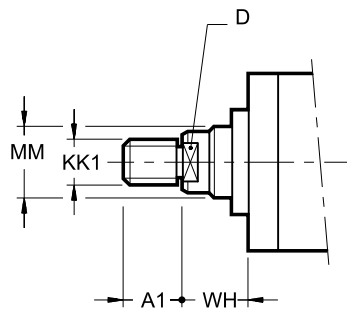
Standard = male thread



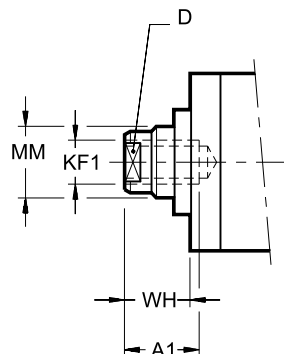
W = female thread



X = light male thread



Y = light female thread

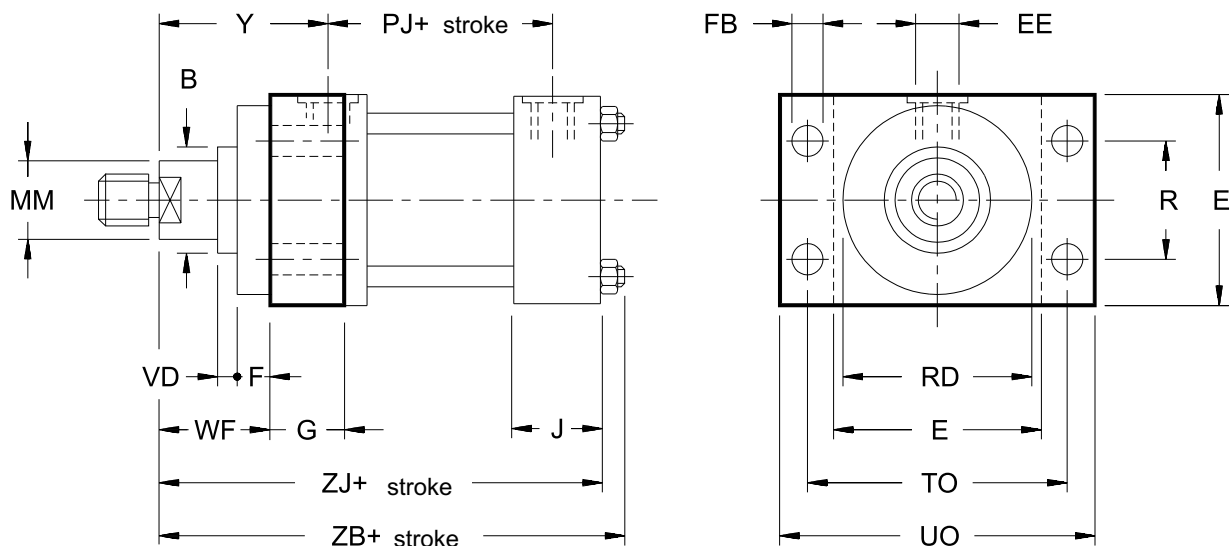


Dimensions in mm

Bore	MM Ø rod	KK	KK1	KF	KF1	A	A1	D	WH
25	12	M10x1.25	-	M8x1	-	14	-	9	15
	18	M14x1.5	M10x1.25	M12x1.25	M8x1	18	14	14	
32	14	M12x1.25	-	M10x1.25	-	16	-	11	25
	18	M14x1.5	M10x1.25	M12x1.25	M8x1	18	14	14	
	22	M16x1.5	M12x1.25	M16x1.5	M10x1.25	22	16	17	
40	18	M14x1.5	M10x1.25	M12x1.25	M8x1	18	14	14	25
	22	M16x1.5	M12x1.25	M16x1.5	M10x1.25	22	16	17	
	28	M20x1.5	M14x1.5	M20x1.5	M12x1.25	28	18	22	
50	22	M16x1.5	M12x1.25	M16x1.5	M10x1.25	22	16	17	26
	28	M20x1.5	M14x1.25	M20x1.5	M12x1.25	28	18	22	
	36	M27x2	M16x1.5	M27x2	M16x1.5	36	22	30	
63	28	M20x1.5	M14x1.5	M20x1.5	M12x1.25	28	18	22	33
	36	M27x2	M16x1.5	M27x2	M16x1.5	36	22	30	
	45	M33x2	M20x1.5	M33x2	M20x1.5	45	28	36	
80	36	M27x2	M16x1.5	M27x2	M16x1.5	36	22	30	31
	45	M33x2	M20x1.5	M33x2	M20x1.5	45	28	36	
	56	M42x2	M27x2	M42x2	M27x2	56	36	50	
100	45	M33x2	M20x1.5	M33x2	M20x1.5	45	28	36	35
	56	M42x2	M27x2	M42x2	M27x2	56	36	50	
	70	M48x2	M33x2	M48x2	M33x2	63	45	60	
125	56	M42x2	M27x2	M42x2	M27x2	56	36	50	35
	70	M48x2	M33x2	M48x2	M33x2	63	45	60	
	90	M64x3	M42x2	M64x3	M42x2	85	56	80	
160	70	M48x2	M33x2	M48x2	M33x2	63	45	60	32
	90	M64x3	M42x2	M64x3	M42x2	85	56	80	
	110	M80x3	M48x2	M80x3	M48x2	95	63	100	
200	90	M64x3	M42x2	M64x3	M42x2	85	56	80	32
	110	M80x3	M48x2	M80x3	M48x2	95	63	100	
	140	M100x3	M64x3	M100x3	M64x3	112	85	130	

5 - OVERALL AND MOUNTING DIMENSIONS ISO/DIN ME5

A FRONT FLANGE



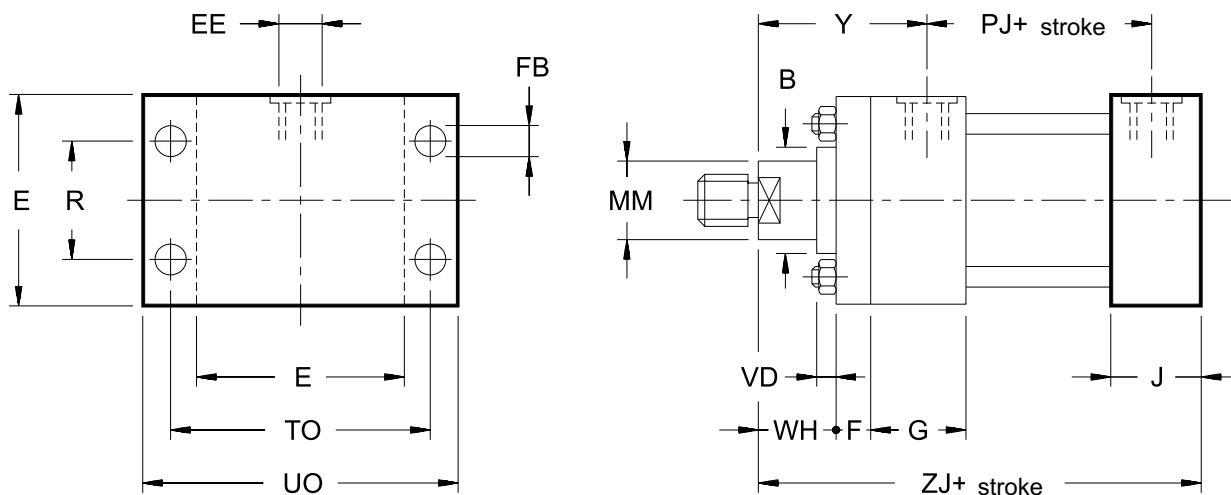
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	ØB f8	E max	EE BSP	F	ØFB	G	J	PJ	R	ØRD f8	TO	UO max	VD	WF	Y	ZB	ZJ
25	12 18	24 30	40 note	1/4"	10	5.5	35	35	54	27	38	51	65	6	25	50	121	114
32	14 18 22	26 30 34	45 note	1/4"	10	6.6	36	36	57	33	42	58	70	12 6 12	35	60	137	128
40	18 22 28	30 34 42	63	3/8"	10	11	45	45	74	41	62	87	110	6 12 10	35	62	166	153
50	22 28 36	34 42 50	75	1/2"	16	14	45	45	76	52	74	105	130	7 7 10	41	68	176	159
63	28 36 45	42 50 60	90	1/2"	16	14	45	45	80	65	75 88 88	117	145	7 10 14	48	71	185	168
80	36 45 56	50 60 72	115	3/4"	20	18	50	52	93	83	82 105 105	149	180	5 9 9	51	77	212	190
100	45 56 70	60 72 88	130	3/4"	22	18	50	55	101	97	92 125 125	162	200	7 7 10	57	82	225	203
125	56 70 90	72 88 108	165	1"	22	22	55	71	117	126	105 150 150	208	250	7 10 10	57	86	260	232
160	70 90 110	88 108 133	205	1"	25	26	63	63	130	155	125 170 170	253	300	7	57	86	279	245
200	90 110 140	108 133 163	245	1.1/4"	25	33	80	80	165	190	150 210 210	300	360	7	57	98	336	299

6 - OVERALL AND MOUNTING DIMENSIONS ISO/DIN ME6

B REAR FLANGE



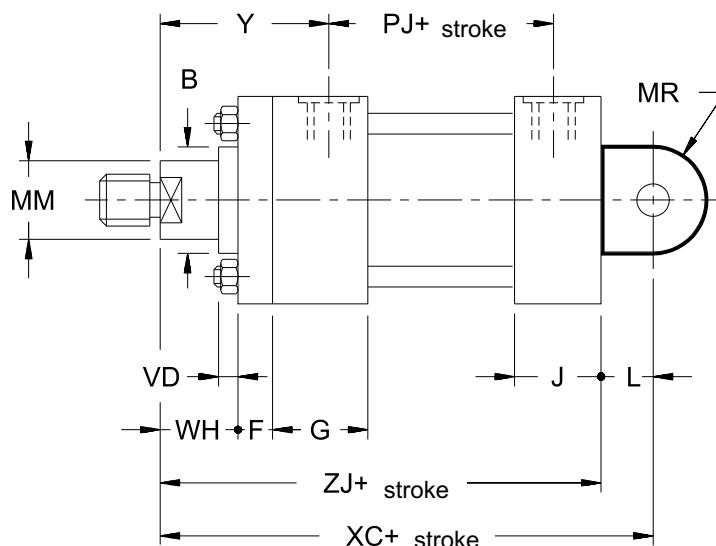
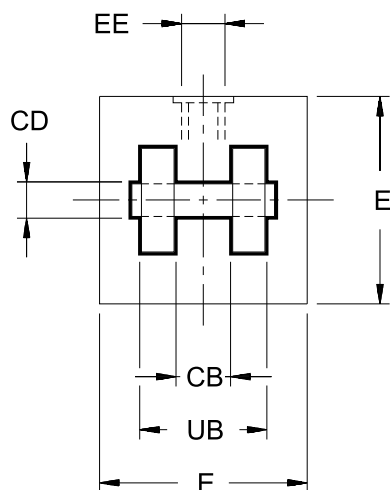
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	ØB f8	E max	EE BSP	F	ØFB	G	J	PJ	R	TO	UO max	VD	WH	Y	ZJ
25	12 18	24 30	40 note	1/4"	10	5.5	45	35	54	27	51	65	6	15	50	114
32	14 18 22	26 30 34	45 note	1/4"	10	6.6	45	36	57	33	58	70	12 6 12	25	60	128
40	18 22 28	30 34 42	63	3/8"	10	11	55	45	74	41	87	110	6 12 10	25	62	153
50	22 28 36	34 42 50	75	1/2"	15	14	55	45	76	52	105	130	7 7 10	26	68	159
63	28 36 45	42 50 60	90	1/2"	15	14	55	45	80	65	117	145	7 10 14	33	71	168
80	36 45 56	50 60 72	115	3/4"	20	18	65	52	93	83	149	180	5 9 9	31	77	190
100	45 56 70	60 72 88	130	3/4"	22	18	69	55	101	97	162	200	7 7 10	35	82	203
125	56 70 90	72 88 108	165	1"	22	22	78	71	117	126	208	250	7 10 10	35	86	232
160	70 90 110	88 108 133	205	1"	25	26	86	63	130	155	253	300	7	32	86	245
200	90 110 140	108 133 163	245	1.1/4"	25	33	103	80	165	190	300	360	7	32	98	299

7 - OVERALL AND MOUNTING DIMENSIONS ISO MP1

C FEMALE CLEVIS (with PIN and spring retainers)



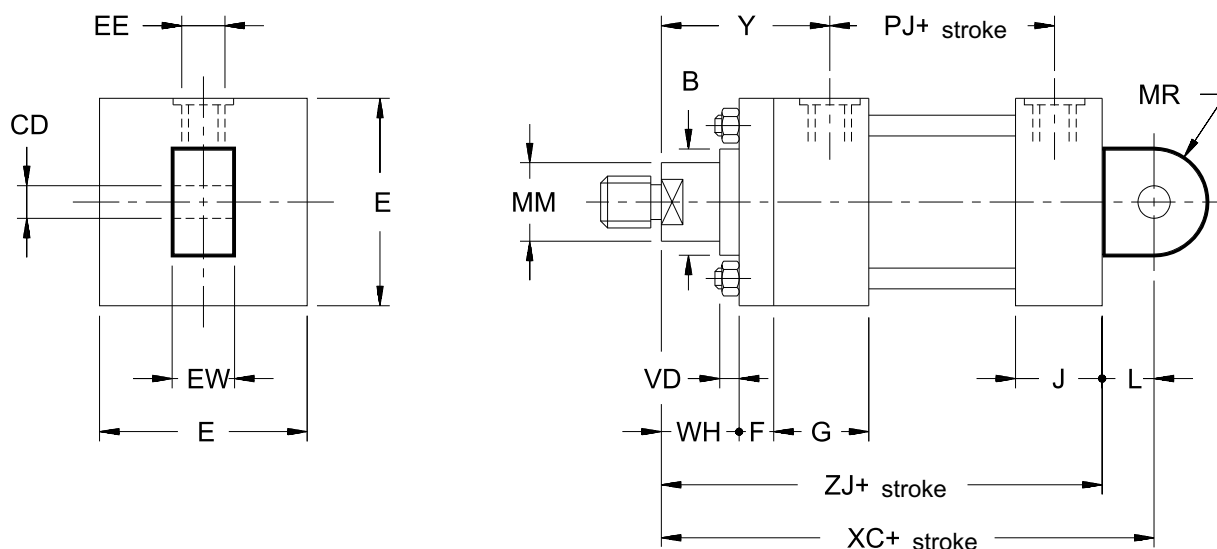
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	ØB f8	CB A16	ØCD f8	E max	EE BSP	F	G	J	L	MR	PJ	UB	VD	WH	XC	Y	ZJ
25	12 18	24 30	12	10	40 note	1/4"	10	45	35	13	12	54	24	6	15	127	50	114
32	14 18 22	26 30 34	16	12	45 note	1/4"	10	45	36	19	17	57	32	12 6 12	25	147	60	128
40	18 22 28	30 34 42	20	14	63	3/8"	10	55	45	19	17	74	40	6 12 10	25	172	62	153
50	22 28 36	34 42 50	30	20	75	1/2"	15	55	45	32	29	76	60	7 7 10	26	191	68	159
63	28 36 45	42 50 60	30	20	90	1/2"	15	55	45	32	29	80	60	7 10 14	33	200	71	168
80	36 45 56	50 60 72	40	28	115	3/4"	20	65	52	39	34	93	80	5 9 9	31	229	77	190
100	45 56 70	60 72 88	50	36	130	3/4"	22	69	55	54	50	101	100	7 7 10	35	257	82	203
125	56 70 90	72 88 108	60	45	165	1"	22	78	71	57	53	117	120	7 10 10	35	289	86	232
160	70 90 110	88 108 133	70	56	205	1"	25	86	63	63	59	130	140	7	32	308	86	245
200	90 110 140	108 133 163	80	70	245	1.1/4"	25	103	80	82	78	165	160	7	32	381	98	299

8 - OVERALL AND MOUNTING DIMENSIONS ISO MP3

D MALE CLEVIS



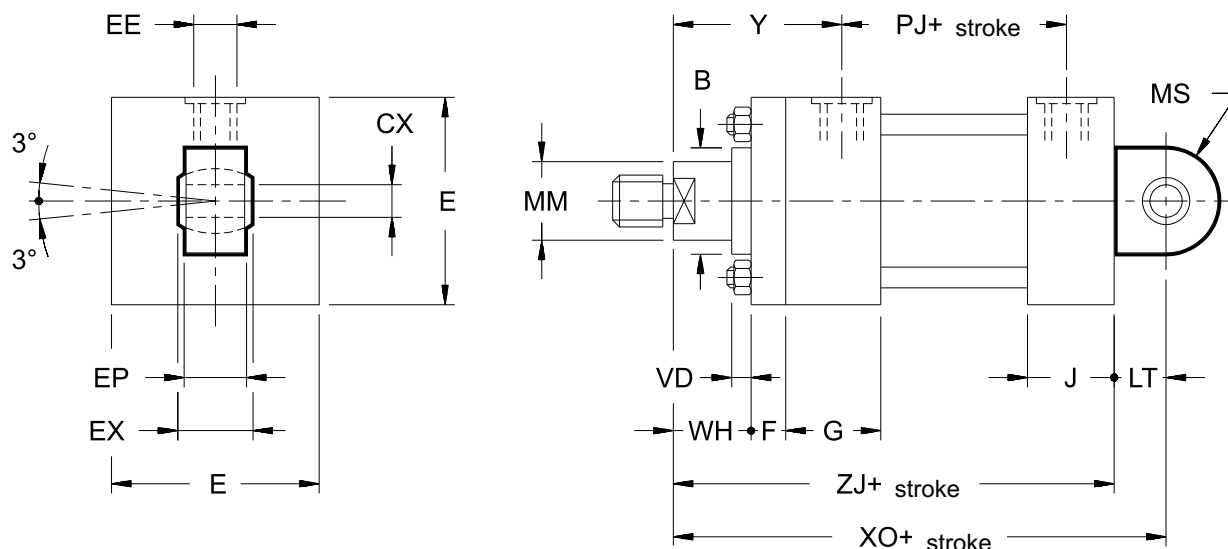
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	ØB f8	ØCD H9	E max	EE BSP	EW h9	F	G	J	L	MR	PJ	VD	WH	XC	Y	ZJ
25	12 18	24 30	10	40 note	1/4"	12	10	45	35	13	12	54	6	15	127	50	114
32	14 18 22	26 30 34	12	45 note	1/4"	16	10	45	36	19	17	57	12 6 12	25	147	60	128
40	18 22 28	30 34 42	14	63	3/8"	20	10	55	45	19	17	74	6 12 10	25	172	62	153
50	22 28 36	34 42 50	20	75	1/2"	30	15	55	45	32	29	76	7 7 10	26	191	68	159
63	28 36 45	42 50 60	20	90	1/2"	30	15	55	45	32	29	80	7 10 14	33	200	71	168
80	36 45 56	50 60 72	28	115	3/4"	40	20	65	52	39	34	93	5 9 9	31	229	77	190
100	45 56 70	60 72 88	36	130	3/4"	50	22	69	55	54	50	101	7 7 10	35	257	82	203
125	56 70 90	72 88 108	45	165	1"	60	22	78	71	57	53	117	7 10 10	35	289	86	232
160	70 90 110	88 108 133	56	205	1"	70	25	86	63	63	59	130	7	32	308	86	245
200	90 110 140	108 133 163	70	245	1.1/4"	80	25	103	80	82	78	165	7	32	381	98	299

9 - OVERALL AND MOUNTING DIMENSIONS ISO/DIN MP5

F SPHERIC SWIVEL

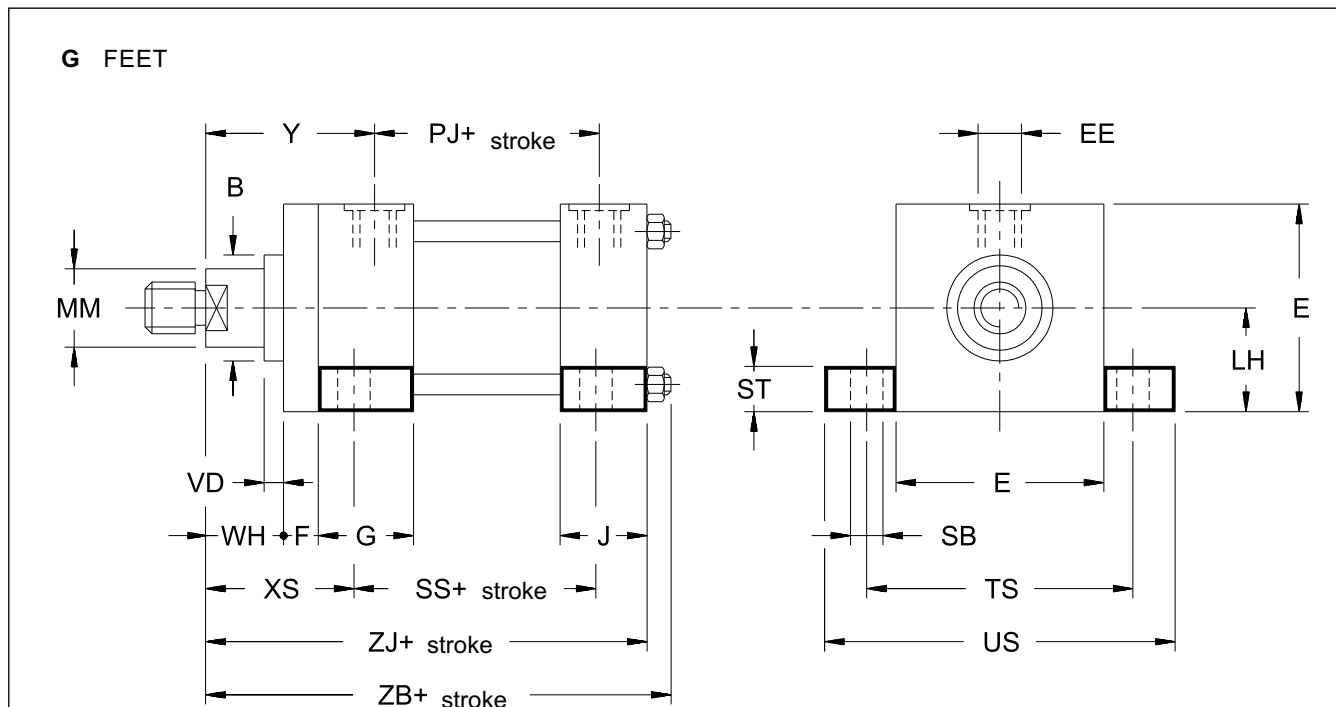


NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	ØB f8	ØCX	E max	EE BSP	EP	EX	F	G	J	LT	MS	PJ	VD	WH	XO	Y	ZJ
25	12 18	24 30	12 ⁰ _{-0.008}	40 note	1/4"	8	10 ⁰ _{-0.12}	10	45	35	16	20	54	6	15	130	50	114
32	14 18 22	26 30 34	16 ⁰ _{-0.008}	45 note	1/4"	11	14 ⁰ _{-0.12}	10	45	36	20	22	57	12 6 12	25	148	60	128
40	18 22 28	30 34 42	20 ⁰ _{-0.012}	63	3/8"	13	16 ⁰ _{-0.12}	10	55	45	25	29	74	6 12 10	25	178	62	153
50	22 28 36	34 42 50	25 ⁰ _{-0.012}	75	1/2"	17	20 ⁰ _{-0.12}	15	55	45	31	33	76	7 7 10	26	190	68	159
63	28 36 45	42 50 60	30 ⁰ _{-0.012}	90	1/2"	19	22 ⁰ _{-0.12}	15	55	45	38	40	80	7 10 14	33	206	71	168
80	36 45 56	50 60 72	40 ⁰ _{-0.012}	115	3/4"	23	28 ⁰ _{-0.12}	20	65	52	48	50	93	5 9 9	31	238	77	190
100	45 56 70	60 72 88	50 ⁰ _{-0.012}	130	3/4"	30	35 ⁰ _{-0.12}	22	69	55	58	62	101	7 7 10	35	261	82	203
125	56 70 90	72 88 108	60 ⁰ _{-0.015}	165	1"	38	44 ⁰ _{-0.15}	22	78	71	72	80	117	7 10 10	35	304	86	232
160	70 90 110	88 108 133	80 ⁰ _{-0.015}	205	1"	47	55 ⁰ _{-0.15}	25	86	63	92	100	130	7	32	337	86	245
200	90 110 140	108 133 163	100 ⁰ _{-0.020}	245	1.1/4"	57	70 ⁰ _{-0.20}	25	103	80	116	120	165	7	32	415	98	299

10 - OVERALL AND MOUNTING DIMENSIONS ISO/DIN MS2



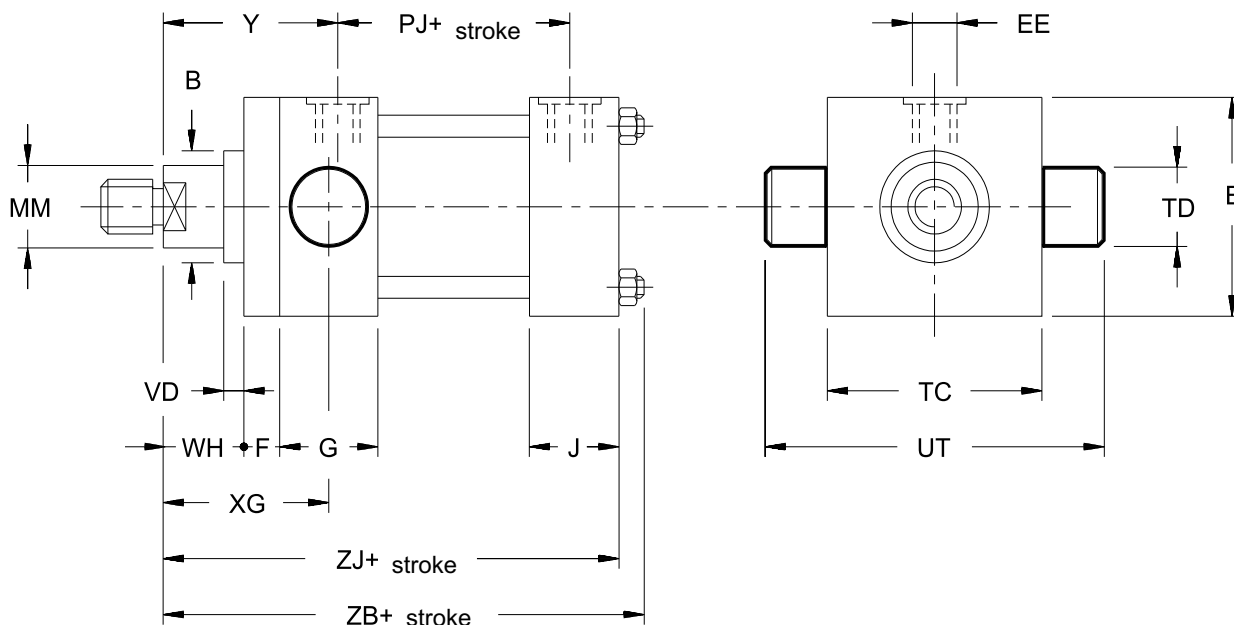
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	ØB f8	E max	EE BSP	F	G	J	LH h10	PJ	ØSB	SS	ST	TS	US max	VD	WH	XS	Y	ZB	ZJ
25	12 18	24 30	40 note	1/4"	10	45	35	19	54	6.6	73	8.5	54	72	6	15	33	50	121	114
32	14 18 22	26 30 34	45 note	1/4"	10	45	36	22	57	9	73	12.5	63	84	12 6 12	25	45	60	137	128
40	18 22 28	30 34 42	63	3/8"	10	55	45	31	74	11	98	12.5	83	103	6 12 10	25	45	62	166	153
50	22 28 36	34 42 50	75	1/2"	15	55	45	37	76	14	92	19	102	127	7 7 10	26	54	68	176	159
63	28 36 45	42 50 60	90	1/2"	15	55	45	44	80	18	86	26	124	161	7 10 14	33	65	71	185	168
80	36 45 56	50 60 72	115	3/4"	20	65	52	57	93	18	105	26	149	186	5 9 9	31	68	77	212	190
100	45 56 70	60 72 88	130	3/4"	22	69	55	63	101	26	102	32	172	216	7 7 10	35	79	82	225	203
125	56 70 90	72 88 108	165	1"	22	78	71	82	117	26	131	32	210	254	7 10 10	35	79	86	260	232
160	70 90 110	88 108 133	205	1"	25	86	63	101	130	33	130	38	260	318	7	32	86	86	279	245
200	90 110 140	108 133 163	245	1.1/4"	25	103	80	122	165	39	172	44	311	381	7	32	92	98	336	299

11 - OVERALL AND MOUNTING DIMENSIONS ISO MT1

H FRONT SWINGING



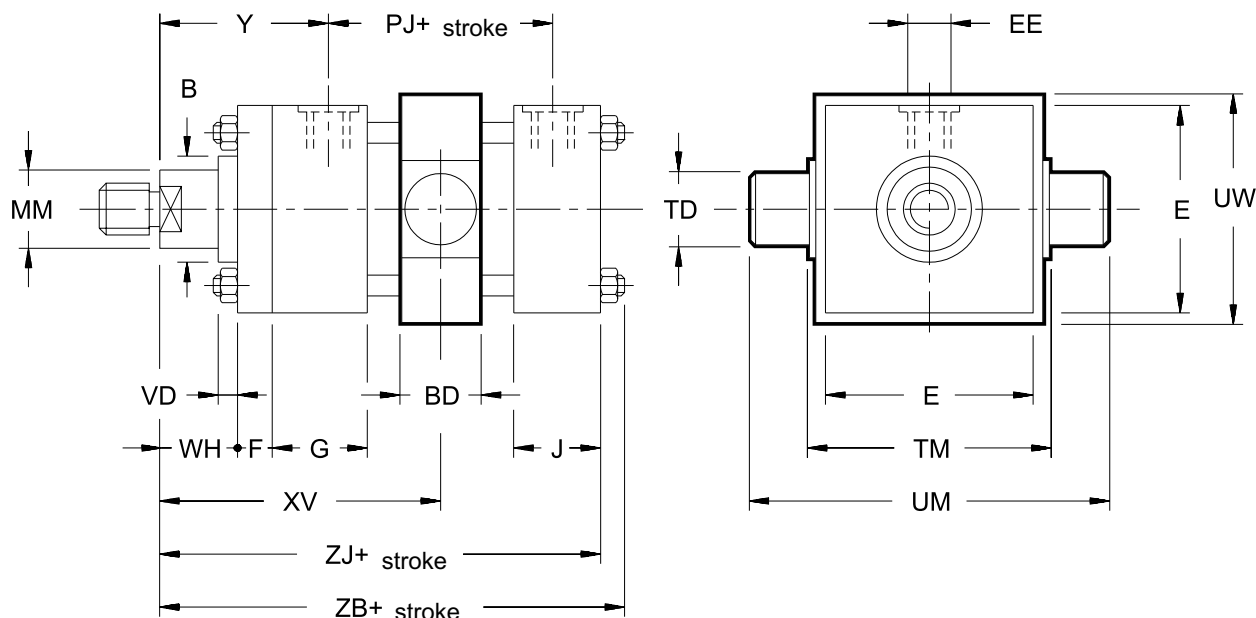
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	ØB f8	E max	EE BSP	F	G	J	PJ	ØTD f8	TC	UT	VD	WH	XG	Y	ZB	ZJ
25	12 18	24 30	40 note	1/4"	10	45	35	54	12	38	58	6	15	44	50	121	114
32	14 18 22	26 30 34	45 note	1/4"	10	45	36	57	16	44	68	12 6 12	25	54	60	137	128
40	18 22 28	30 34 42	63	3/8"	10	55	45	74	20	63	95	6 12 10	25	57	62	166	153
50	22 28 36	34 42 50	75	1/2"	15	55	45	76	25	76	116	7 7 10	26	64	68	176	159
63	28 36 45	42 50 60	90	1/2"	15	55	45	80	32	89	139	7 10 14	33	70	71	185	168
80	36 45 56	50 60 72	115	3/4"	20	65	52	93	40	114	178	5 9 9	31	76	77	212	190
100	45 56 70	60 72 88	130	3/4"	-	91	55	101	50	127	207	7 7 10	35	71	82	225	203
125	56 70 90	72 88 108	165	1"	-	100	71	117	63	165	265	7 10 10	35	75	86	260	232
160	70 90 110	88 108 133	205	1"	-	111	63	130	80	203	329	7	32	75	86	279	245
200	90 110 140	108 133 163	245	1.1/4"	-	128	80	165	100	241	401	7	32	85	98	336	299

12 - OVERALL AND MOUNTING DIMENSIONS ISO/DIN MT4

L MID SWINGING



NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

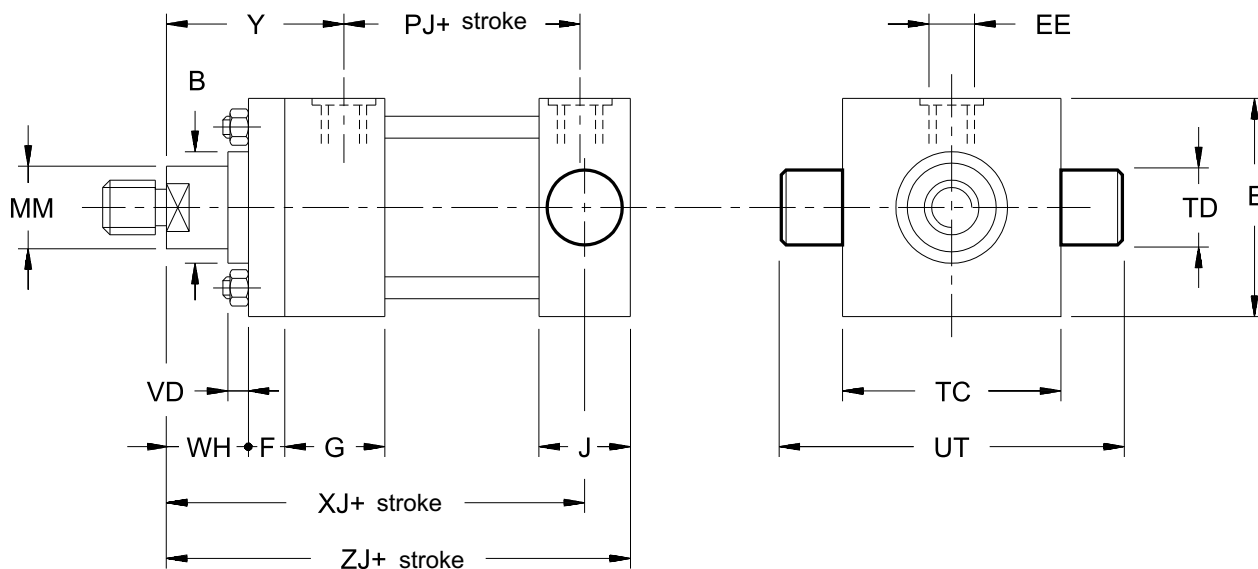
* dimension to be defined in the order (see par. 2)

Dimensions in mm

Bore	MM Ø rod	ØB f8	BD	E max	EE BSP	F	G	J	PJ	ØTD f8	TM	UM	UW	VD	WH	XV* min	XV max + stroke	Y	ZB	ZJ	min stroke
25	12 18	24 30	20	40 NOTE	1/4"	10	45	35	54	12	48	68	45	6	15	80	69	50	121	114	11
32	14 18 22	26 30 34	25	45 NOTE	1/4"	10	45	36	57	16	55	79	50	12 6 12	25	93	79	60	137	128	13
40	18 22 28	30 34 42	30	63	3/8"	10	55	45	74	20	76	108	70	6 12 10	25	105	93	62	166	153	12
50	22 28 36	34 42 50	40	75	1/2"	15	55	45	76	25	89	129	85	7 7 10	26	116	94	68	176	159	22
63	28 36 45	42 50 60	40	90	1/2"	15	55	45	80	32	100	150	95	7 10 14	33	123	103	71	185	168	20
80	36 45 56	50 60 72	45	115	3/4"	20	65	52	93	40	127	191	120	5 9 9	31	139	115	77	212	190	23
100	45 56 70	60 72 88	60	130	3/4"	22	69	55	101	50	140	220	130	7 7 10	35	156	118	82	225	203	38
125	56 70 90	72 88 108	70	165	1"	22	78	71	117	63	178	278	170	7 10 10	35	170	126	86	260	232	44
160	70 90 110	88 108 133	90	205	1"	25	86	63	130	80	215	341	205	7	32	188	137	86	279	245	51
200	90 110 140	108 133 163	110	245	1 1/4"	25	103	80	165	100	279	439	275	7	32	215	164	98	336	299	51

13 - OVERALL AND MOUNTING DIMENSIONS ISO MT2

N REAR SWINGING



NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

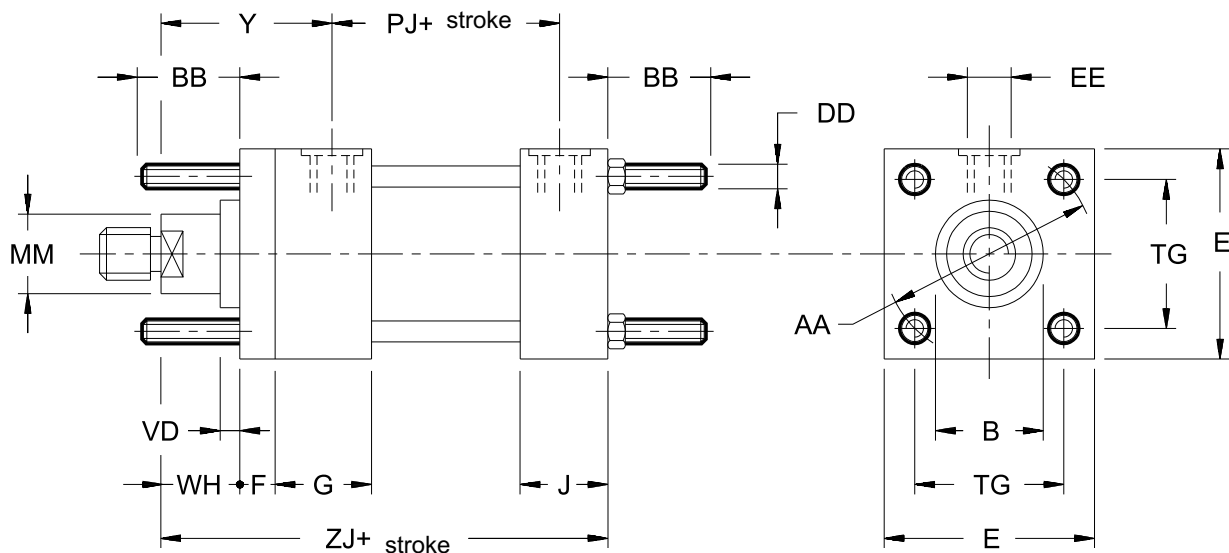
Dimensions in mm

Bore	MM Ø rod	ØB f8	E max	EE BSP	F	G	J	PJ	ØTD f8	TC	UT	VD	WH	XJ	Y	ZJ
25	12 18	24 30	40 note	1/4"	10	45	35	54	12	38	58	6	15	101	50	114
32	14 18 22	26 30 34	45 note	1/4"	10	45	36	57	16	44	68	12 6 12	25	115	60	128
40	18 22 28	30 34 42	63	3/8"	10	55	45	74	20	63	95	6 12 10	25	134	62	153
50	22 28 36	34 42 50	75	1/2"	15	55	45	76	25	76	116	7 7 10	26	140	68	159
63	28 36 45	42 50 60	90	1/2"	15	55	45	80	32	89	139	7 10 14	33	149	71	168
80	36 45 56	50 60 72	115	3/4"	20	65	52	93	40	114	178	5 9 9	31	168	77	190
100	45 56 70	60 72 88	130	3/4"	22	69	68	101	50	127	207	7 7 10	35	187	82	216
125	56 70 90	72 88 108	165	1"	22	78	85	117	63	165	265	7 10 10	35	209	86	246
160	70 90 110	88 108 133	205	1"	25	86	95	130	80	203	329	7	32	230	86	277
200	90 110 140	108 133 163	245	1.1/4"	25	103	115	165	100	241	401	7	32	276	98	334

14 - OVERALL AND MOUNTING DIMENSIONS ISO MX1-MX2-MX3

P FRONT TIE RODS
Q REAR TIE RODS
R FRONT AND REAR TIE RODS

MX3
MX2
MX1



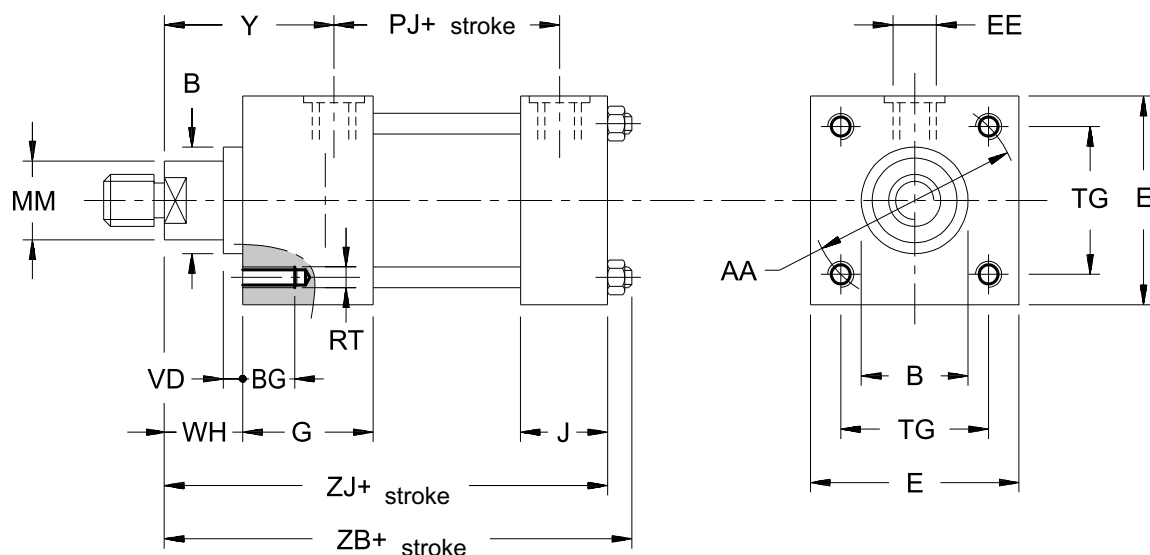
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	AA	ØB f8	BB	DD	E max	EE BSP	F	G	J	PJ	TG	VD	WH	Y	ZJ
25	12 18	40	24 30	19	M5x0.8	40 note	1/4"	10	45	35	54	28.3	6	15	50	114
32	14 18 22	47	26 30 34	24	M6x1	45 note	1/4"	10	45	36	57	33.2	12 6 12	25	60	128
40	18 22 28	59	30 34 42	35	M8x1	63	3/8"	10	55	45	74	41.7	6 12 10	25	62	153
50	22 28 36	74	34 42 50	46	M12x1.25	75	1/2"	15	55	45	76	52.3	7 7 10	26	68	159
63	28 36 45	91	42 50 60	46	M12x1.25	90	1/2"	15	55	45	80	64.3	7 10 14	33	71	168
80	36 45 56	117	50 60 72	59	M16x1.5	115	3/4"	20	65	52	93	82.7	5 9 9	31	77	190
100	45 56 70	137	60 72 88	59	M16x1.5	130	3/4"	22	69	55	101	96.9	7 7 10	35	82	203
125	56 70 90	178	72 88 108	81	M22x1.5	165	1"	22	78	71	117	125.9	7 10 10	35	86	232
160	70 90 110	219	88 108 133	92	M27x2	205	1"	25	86	63	130	154.9	7	32	86	245
200	90 110 140	269	108 133 163	115	M30x2	245	1.1/4"	25	103	80	165	190.2	7	32	98	299

15 - OVERALL AND MOUNTING DIMENSIONS ISO MX5

T FRONT THREADED HOLES



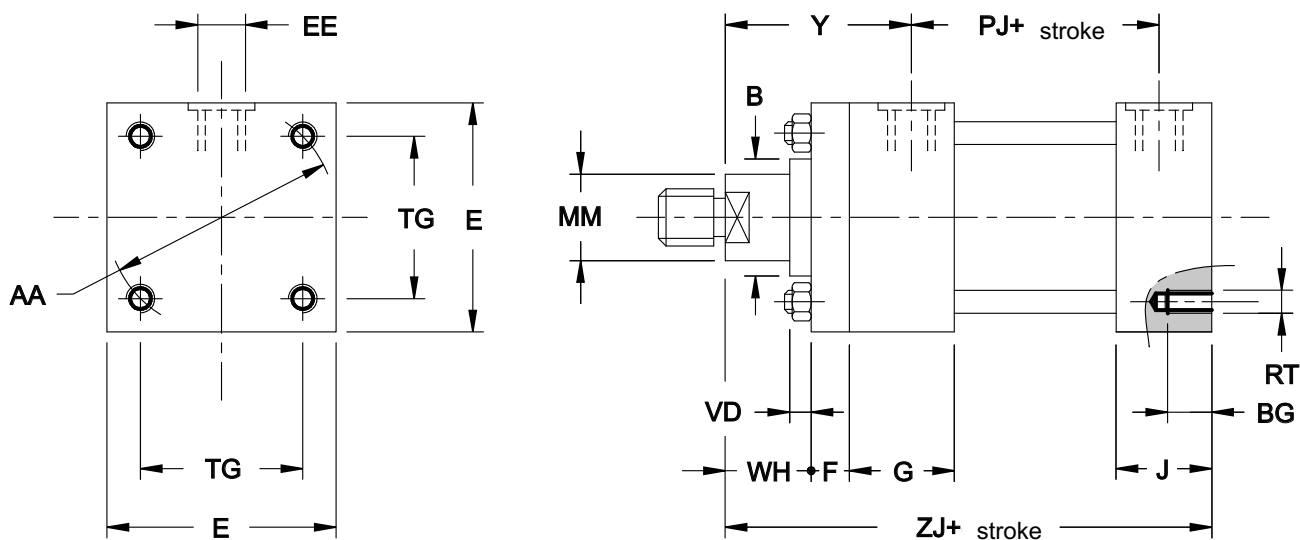
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	AA	ØB f8	BG	E max	EE BSP	G	J	PJ	RT	TG	VD	WH	Y	ZB	ZJ
25	12 18	40	24 30	8	40 NOTE	1/4"	45	35	54	M5x0.8	28.3	6	15	50	121	114
32	14 18 22	47	26 30 34	9	45 NOTE	1/4"	45	36	57	M6x1	33.2	12 6 12	25	60	137	128
40	18 22 28	59	30 34 42	12	63	3/8"	55	45	74	M8x1.25	41.7	6 12 10	25	62	166	153
50	22 28 36	74	34 42 50	18	75	1/2"	55	45	76	M12x1.75	52.3	7 7 10	26	68	176	159
63	28 36 45	91	42 50 60	18	90	1/2"	55	45	80	M12x1.75	64.3	7 10 14	33	71	185	168
80	36 45 56	117	50 60 72	24	115	3/4"	65	52	93	M16x2	82.7	5 9 9	31	77	212	190
100	45 56 70	137	60 72 88	24	130	3/4"	69	55	101	M16x2	96.9	7 7 10	35	82	225	203
125	56 70 90	178	72 88 108	27	165	1"	78	71	117	M22x2.5	125.9	7 10 10	35	86	260	232
160	70 90 110	219	88 108 133	32	205	1"	86	63	130	M27x3	154.9	7	32	86	279	245
200	90 110 140	269	108 133 163	40	245	1 1/4"	103	80	165	M30x3.5	190.2	7	32	98	336	299

16 - OVERALL AND MOUNTING DIMENSIONS ISO MX6

U REAR THREADED HOLES



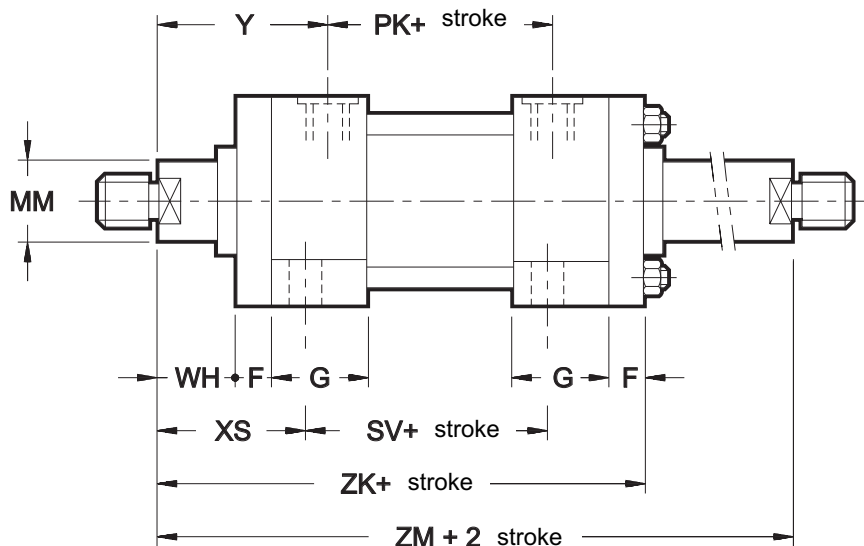
NOTE: The "E" dimension indicated in the table (bores 25 and 32) must be increased of 5 mm, only for the front end, on the oil port side (dimensions not in compliance with ISO standards).

Dimensions in mm

Bore	MM Ø rod	AA	ØB f8	BG	E max	EE BSP	F	G	J	PJ	RT	TG	VD	WH	Y	ZJ
25	12 18	40	24 30	8	40 note	1/4"	10	45	35	54	M5x0.8	28.3	6	15	50	114
32	14 18 22	47	26 30 34	9	45 note	1/4"	10	45	36	57	M6x1	33.2	12 6 12	25	60	128
40	18 22 28	59	30 34 42	12	63	3/8"	10	55	45	74	M8x1.25	41.7	6 12 10	25	62	153
50	22 28 36	74	34 42 50	18	75	1/2"	15	55	45	76	M12x1.75	52.3	7 7 10	26	68	159
63	28 36 45	91	42 50 60	18	90	1/2"	15	55	45	80	M12x1.75	64.3	7 10 14	33	71	168
80	36 45 56	117	50 60 72	24	115	3/4"	20	65	52	93	M16x2	82.7	5 9 9	31	77	190
100	45 56 70	137	60 72 88	24	130	3/4"	22	69	55	101	M16x2	96.9	7 7 10	35	82	203
125	56 70 90	178	72 88 108	27	165	1"	22	78	71	117	M22x2.5	125.9	7 10 10	35	86	232
160	70 90 110	219	88 108 133	32	205	1"	25	86	63	130	M27x3	154.9	7	32	86	245
200	90 110 140	269	108 133 163	40	245	1.1/4"	25	103	80	165	M30x3.5	190.2	7	32	98	299

17 - OVERALL AND MOUNTING DIMENSIONS

DOUBLE ROD



Dimensions in mm

For other dimensions and mounting styles please see single rod cylinder tables.
Not available for mounting styles B-C-D-F-N-Q-U

Bore	MM Ø rod	F	G	PK	SV	WH	XS	Y	ZM	ZK
25	12 18	10	45	49	88	15	33	50	154	134
32	14 18 22	10	45	52	88	25	45	60	178	147
40	18 22 28	10	55	74	105	25	45	62	195	173
50	22 28 36	15	55	76	99	26	54	67	207	184
63	28 36 45	15	55	84	93	33	65	71	223	193
80	36 45 56	20	65	100	110	31	68	77	246	223
100	45 56 70	22	69	110	107	35	79	82	265	239
125	56 70 90	22	78	124	131	35	79	86	288	261
160	70 90 110	25	86	130	130	32	86	86	302	270
200	90 110 140	25	103	160	172	32	92	98	356	324

NOTE: Double rod cylinders are developed with two separate rods, fixed together by means of threading. Because of this mounting style, the rod with female threading is less resistant than the other.

To simplify the identification of the more resistant rod, the "M" marking is stamped on its end.

We recommend the use of the weaker rod for the less demanding applications.

18 - ROD DIAMETER SELECTION

To ensure adequate stability, cylinders must be calculated for maximum compressive load according to the following simplified procedure:

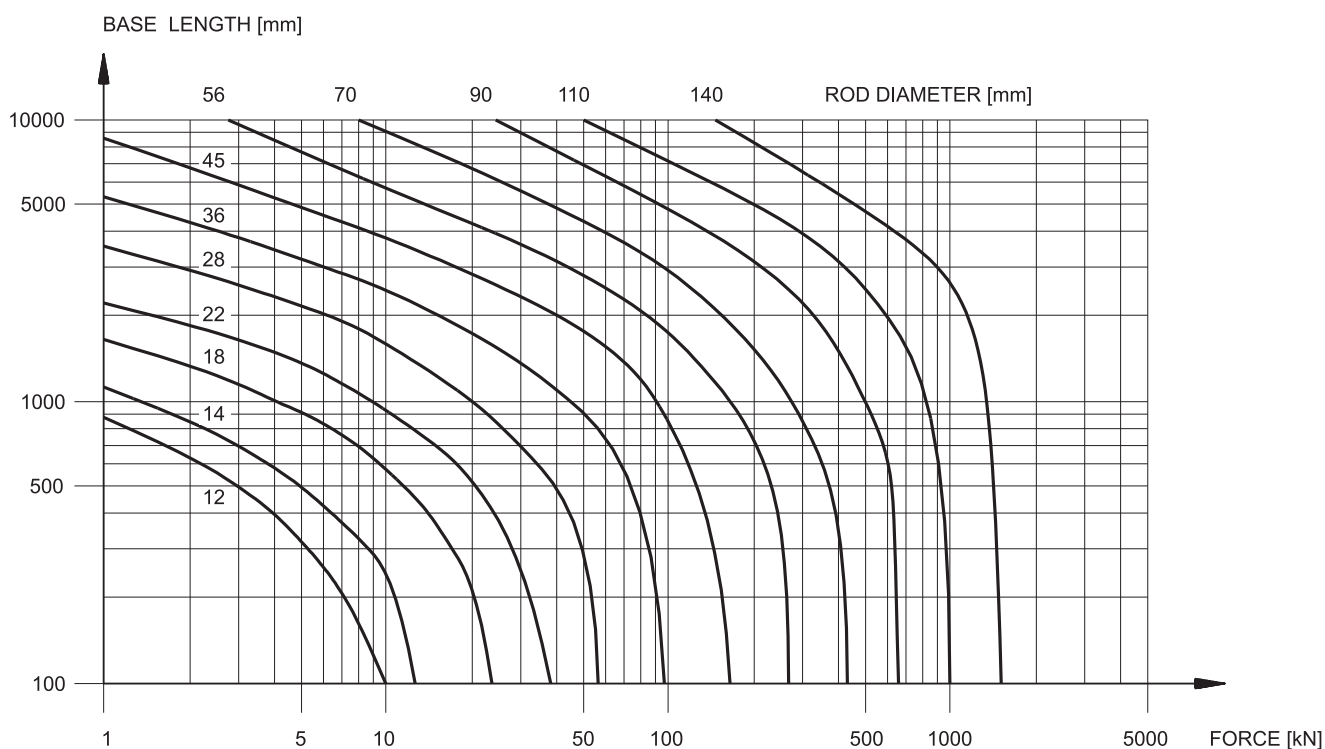
- Refer to the table to identify the stroke factor according to the mounting style.
- To calculate the reference length, multiply the working stroke by the stroke factor.

- To calculate the thrust force, multiply the total cylinder area by the operating pressure.
- On the diagram, find the point of intersection between the thrust force and reference length.
- Identify the minimum rod diameter on the curve above the previous point of intersection.

Cylinders with rod diameters smaller than the value plotted in the diagram will not guarantee sufficient rigidity.

Mounting style	Rod connection	Mounting	Stroke factor
A-P-R-T	Fixed and supported		2
	Fixed and rigidly guided		0.5
	Jointed and rigidly guided		0.7
B-Q-U	Fixed and supported		4
	Fixed and rigidly guided		1
	Jointed and rigidly guided		1.5
H	Jointed and rigidly guided		1

Mounting style	Rod connection	Mounting	Stroke factor
C-D-F-N	Jointed and supported		4
	Jointed and rigidly guided		2
G	Fixed and supported		2
	Fixed and rigidly guided		0.5
	Jointed and rigidly guided		0.7
L	Jointed and supported		3
	Jointed and rigidly guided		1.5



19 - THEORETICAL FORCES

Push force

$$F_s = P \cdot A_t$$

Pull force

$$F_t = P \cdot A_a$$

F_s = Force (extension) in N

F_t = Force (retraction) in N

A_t = Total area in mm²

A_a = Annular area in mm²

P = Pressure in MPa

1 bar = 0.1 MPa

1 kgf = 9.81 N

Bore mm	Ø rod mm	Total area mm ²	Annular area mm ²
25	12	491	378
	18		236
32	14	804	650
	18		550
	22		424
40	18	1 257	1 002
	22		876
	28		641
50	22	1 964	1 583
	28		1 348
	36		946
63	28	3 117	2 502
	36		2 099
	45		1 527
80	36	5 027	4 009
	45		3 437
	56		2 564
100	45	7 854	6 264
	56		5 391
	70		4 006
125	56	12 272	9 809
	70		8 424
	90		5 910
160	70	20 106	16 258
	90		13 744
	110		10 603
200	90	31 416	25 054
	110		21 913
	140		16 022

20 - THEORETICAL VELOCITY

Configuration 1

The diagram illustrates a conventional cylinder application: the fluid is delivered by means of a directional control valve in alternation to the front chamber while the rear chamber is connected to tank and vice versa.

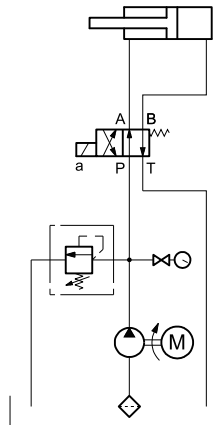
To calculate velocity and force, proceed as follows:

$$\text{Velocity (extension)} \quad V = \frac{Q \cdot 1000}{A_t \cdot 60}$$

$$\text{Velocity (retraction)} \quad V = \frac{Q \cdot 1000}{A_a \cdot 60}$$

$$\text{Force (extension)} \quad F = P \cdot A_t$$

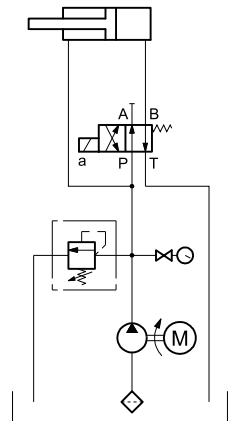
$$\text{Force (retraction)} \quad F = P \cdot A_a$$



Configuration 2

When the system requires high velocity with relatively low forces, we recommend using a regenerative circuit. The diagram 2 illustrates the simplest version of this type of set-up.

The annular chamber is permanently connected to the pump while the full bore end is connected alternately to the pump, in which case the piston rod extends as a result of the differential areas (both chambers are supplied at the same pressure), and to tank, in which case the piston rod retracts.



$$\text{Velocity (extension)} \quad V = \frac{Q \cdot 1000}{A_s \cdot 60}$$

$$\text{Velocity (retraction)} \quad V = \frac{Q \cdot 1000}{A_a \cdot 60}$$

$$\text{Force (extension)} \quad F = P \cdot A_s$$

$$\text{Force (retraction)} \quad F = P \cdot A_a$$

V = Velocity in m/s

Q = Flow rate in l/min

A_t = Total area (piston bore) in mm²

A_a = Annular area ($A_t - A_s$) in mm²

F = Force in N

P = Pressure in MPa

A_s = Rod area ($A_t - A_a$) in mm²

Q_d = Flow rate through directional control valve (Q +return flow rate from small chamber) in l/min

NOTE: In regenerative circuits, the sizing of the directional control valve is fundamental. Flow rate through the directional control valve is calculated according to the following formula:

$$Q_d = \frac{V \cdot A_t \cdot 60}{1000}$$

1 bar = 0.1 MPa

1 kgf = 9.81 N

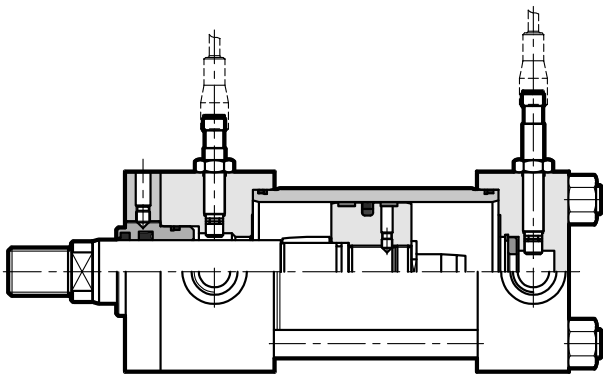


21 - MASSES

Bore	Ø rod	Mass for null stroke						Mass for 10 mm stroke
		Mounting style						
		P-Q-R-T-U	G	A-B	C-D-F	H-N	L	
mm	mm	kg	kg	kg	kg	kg	kg	kg
25	12	1.2	1.3	1.4	1.4	1.4	1.5	0.04
	18	1.2	1.3	1.4	1.4	1.4	1.5	0.06
32	14	1.6	1.8	1.9	1.9	1.7	1.9	0.06
	18	1.6	1.8	1.9	1.9	1.7	1.9	0.07
	22	1.7	1.8	1.9	1.9	1.7	1.9	0.08
40	18	3.7	3.9	4.6	4.2	3.9	4.6	0.1
	22	3.7	3.9	4.6	4.2	3.9	4.6	0.11
	28	3.8	4	4.7	4.3	4	4.7	0.12
50	22	5.9	6.4	7.1	7.1	6.3	7.9	0.14
	28	6	6.5	7.2	7.2	6.4	8	0.17
	36	6.1	6.6	7.3	7.3	6.5	8.1	0.18
63	28	8.5	9.7	10	10.1	8.8	10.5	0.19
	36	8.6	9.8	10.1	10.3	8.9	10.6	0.22
	45	8.7	9.9	10.2	10.4	9.1	10.7	0.26
80	36	16	17.2	18.8	19.5	16.6	19	0.27
	45	16.2	17.4	19	19.6	16.7	20	0.32
	56	16.3	17.6	19.1	19.8	16.9	22	0.39
100	45	22	23	25	28.1	22.8	26	0.4
	56	22.5	24	25.5	28.5	23.1	27	0.48
	70	23	25	26	29	23.4	28	0.58
125	56	41.5	44	47.5	53	42.5	48	0.65
	70	42.5	44.5	48	54	43	49	0.76
	90	44	45	49	55	44	50	0.96
160	70	69	72	79	89.5	71	84	1
	90	70	73	80	91	72	85	1.2
	110	71	74	81	92	72.5	86	1.4
200	90	122	128.5	137	157	127	152	1.6
	110	123	129.5	139	158	128.5	153	1.8
	140	124	131	140	159	129.5	155	2.2

22 - END-STROKE PROXIMITY SENSORS

On request, cylinders can be supplied with end-stroke proximity sensors type PNP, with normally open output. They are mounted on the front and rear end of the cylinder and they supply an electric signal when the piston rod reaches the stroke end.



They are available for all cylinder mounting styles, from Ø40, with the following limits:

bore Ø40:

mounting	A-H	available on rear end only
mounting	B-N	available on front end only

bore Ø50:

mounting	H	available on rear end only
mounting	N	available on front end only

bores Ø80 and Ø100:

mounting	N	available on front end only
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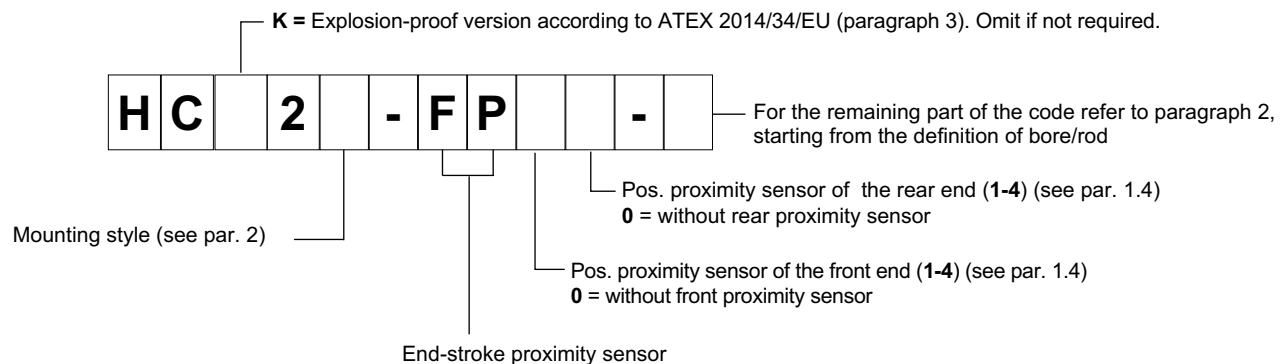
bores Ø125/56, Ø160 and Ø200:

mounting	A	available on rear end only
mounting	B	available on front end only

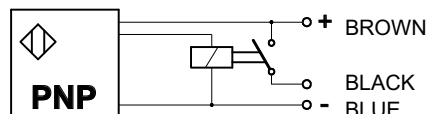
In order to ensure the correct functioning of the system, cylinders must be equipped with cushionings.

These sensors can be only used to provide the switching signal and not to control voltage loads.

22.1 - Identification code



22.2 - Technical characteristics and electrical connection



Rated voltage	VDC	24
Power supply voltage range	VDC	10 ÷ 30
Absorbed current	mA	200
Output	normally open contact	
Electric protection	polarity inversion short circuit overvoltage	
Electric connection	with connector	
Maximum operating pressure	bar	500
Operating temperature range	°C	-25 / +80
Class of protection according IEC EN 60529 (atmospheric ag.)	IP68	
Piston position LED (NOTE)	NO (it's on the connector)	

22.3 - Connectors

Connectors for proximity sensors must be ordered separately, by specifying the code: **ECM3S/M12L/10**

NOTE: These connectors are not suitable for ATEX-rated cylinders. The connectors for the ATEX-rated cylinders are described at paragraph 3.5.

Connector: pre-wired connector M12 - IP68
Cable: with 3 conductors 0.34 mm² - length 5 mt.
Cable material: polyurethane resin (oil resistant)

The connector has two LEDs, one green and one yellow.

GREEN: Connector power supply.
The LED burn when the connector is supplied.

YELLOW: position signal.
ON - piston at stroke end
OFF - piston not at stroke end

23 - MAGNETIC END-STROKE SENSORS

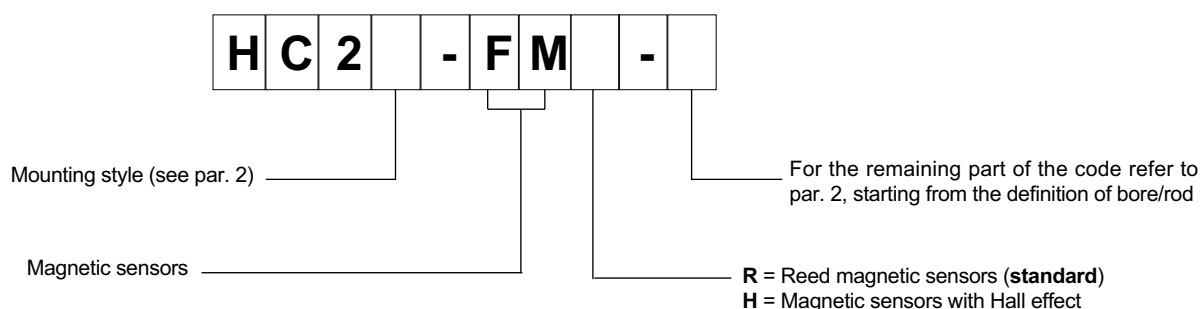
Upon request, cylinders can be supplied with adjustable magnetic sensors, mounted on tie rods, which allow the reading in every position of the piston, both intermediate and end stroke. The "switching zone" of these sensors can reach about 30÷40 mm, depending on piston speed and cylinder bore. Therefore, if the Client needs to read with precision only the signal of the stroke end, and not of other positions, we recommend the use of end-stroke proximity sensors (see par. 22), rather than magnetic sensors.

Magnetic sensors are available for bores Ø 25 to Ø 125 included. For cylinders with strokes under 80 mm and for cylinders with mid swinging mounting type, we recommend to consult our technical office, because, in some applications, magnetization problems of cylinder parts could happen, affecting the correct functioning of the system. Moreover we recommend to use these cylinders with operating pressure lower than 160 bar (peak free) and not to use them as mechanical stop; for this reason, consider a stroke of 15÷20 mm more than necessary.

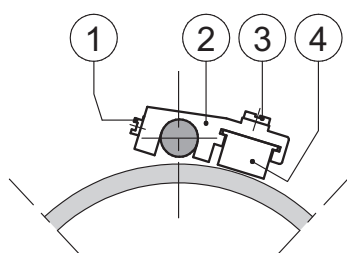
Cylinders are supplied with 2 magnetic sensors, already mounted on tie rods, which can be of two types:

- Reed magnetic sensors (**standard**): they are sensors with normally open contact, which commute exploiting the magnetic field generated by the plastoferite ring inserted in the piston. They have a long electric life and a switching power which allows to control voltage loads directly.
- Magnetic sensors with Hall effect: they are sensors which read the voltage variation generated by the piston movement, by means of a normally open electronic semiconductor type PNP. Because of the absence of moving parts inside the sensors, they guarantee a much longer electric life than that of Reed sensors, a high sensitivity and switching reliability. As opposed to Reed sensors, these sensors can be used only to provide the switching signal and not to control voltage loads.

23.1 - Identification code



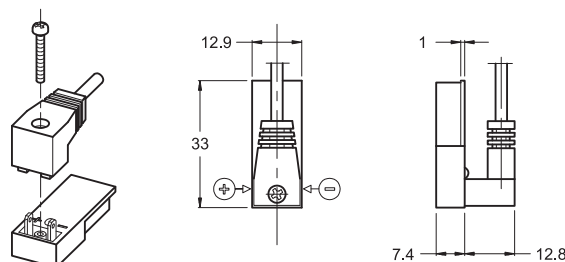
23.2 - Mounting and overall dimensions



1	Bracket fastening screw
2	Socket for fastening to the tie rod
3	Bracket for fastening to the tie rod
4	Sensor fastening screw
5	Magnetic sensor

Reed sensors for Ø 25 and Ø 32 bore and sensors with Hall effect

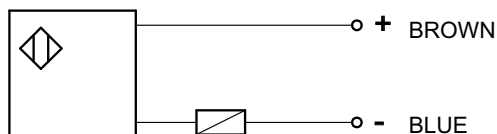
Reed sensors for Ø 40 ÷ Ø 125 bore



23.3 - Technical Characteristics And Electrical Connection

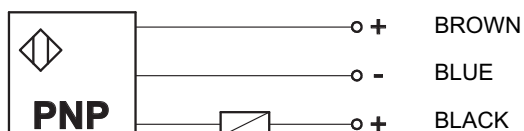
Reed sensors (FMR)

		Reed sensor without connector (for 25 and 32 bores)	Reed sensor with connector (for 40, 50, 63, 80, 100 and 125 bores)
Sensor version		Reed	Reed
Contact		normally open	normally open
Maximum power	W	20	50
Maximum voltage	V AC/DC	130	250
Minimum voltage	V AC/DC	3	3
Voltage drop	V	2,5	2,5
Maximum power	mA	300	1000
Wiring		2 cables	2 cables
Connection		cable (L = 2 m)	connector (with cable L = 2 m)
Cable section	mm ²	0,25	0,25
Varistor	V	-	250
Sheath material		PVC	PVC
Contact indicator		red led	red led
Operating temperature range	°C	-20 / +80	-20 / +80



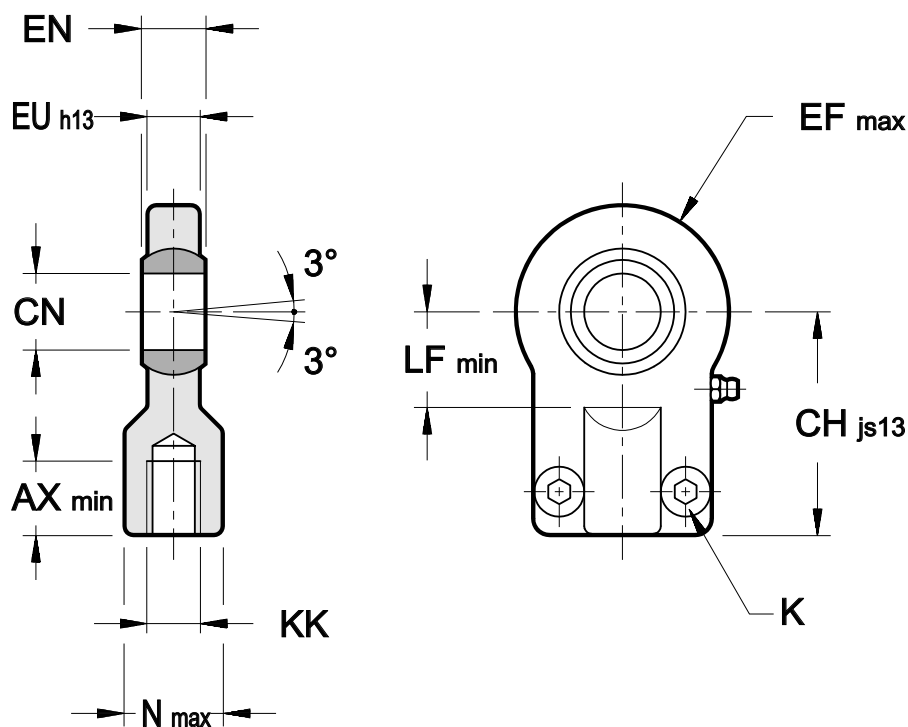
Hall effect sensors (FMH)

Sensor version		Hall effect
Contact		normally open
Sensor type		PNP
Maximum voltage	V AC/DC	30
Minimum voltage	V AC/DC	10
Voltage drop	V	0,5
Maximum power	mA	200
Wiring		3 cables
Connection		cable (L = 2 m)
Cable section	mm ²	0,14
Wire covering material		PVC
Contact indicator		red led
Operating temperature range	°C	-20 / +80



24 - OVERALL AND MOUNTING DIMENSIONS

SPHERICAL SWIVEL ISO 8133 / DIN 24555



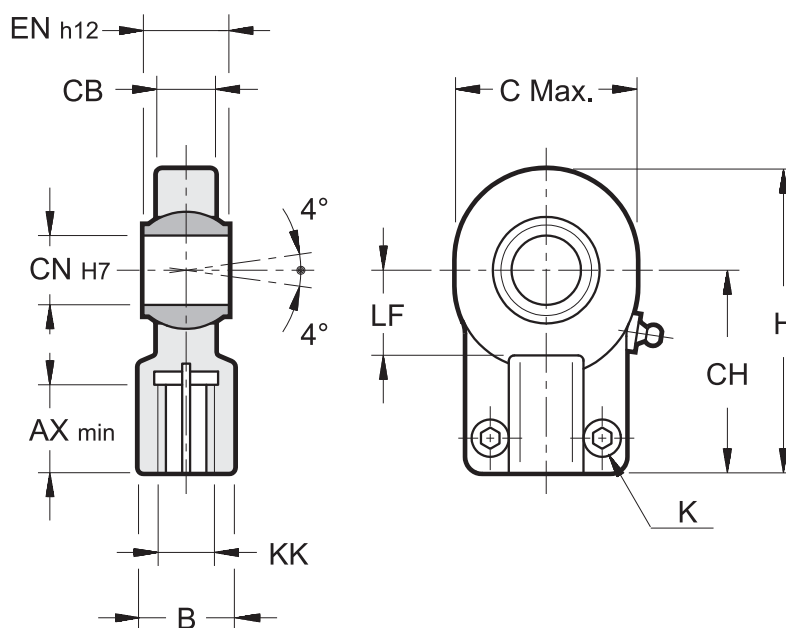
NOTE: no lubricator on SSF-12. On SSF-14 and SSF-18 sizes the injection of the lubricant takes place through a hole.

Dimensions in mm

Type	Ø cylinder rod		AX	CH	Ø CN	EF	EN	EU	KK	LF	N	K bolt	Torque	Max load	Mass
	standard thread	light thread	min	js13		max		h13		min	max	UNI 5931	Nm	kN	kg
SSF-12	12	18	15	42	12 ⁰ _{-0.008}	20	10 ⁰ _{-0.12}	8	M10x1.25	16	17	M6x14	10	8	0.2
SSF-14	14	22	17	48	16 ⁰ _{-0.008}	22.5	14 ⁰ _{-0.12}	11	M12x1.25	20	21	M6x14	10	12.5	0.3
SSF-18	18	28	19	58	20 ⁰ _{-0.010}	27.5	16 ⁰ _{-0.12}	13	M14x1.5	25	25	M8x18	25	20	0.4
SSF-22	22	36	23	68	25 ⁰ _{-0.010}	32.5	20 ⁰ _{-0.12}	17	M16x1.5	30	30	M8x18	25	32	0.7
SSF-28	28	45	29	85	30 ⁰ _{-0.010}	40	22 ⁰ _{-0.12}	19	M20x1.5	35	36	M10x20	49	50	1.2
SSF-36	36	56	37	105	40 ⁰ _{-0.012}	50	28 ⁰ _{-0.12}	23	M27x2	45	45	M10x25	49	80	2.2
SSF-45	45	70	46	130	50 ⁰ _{-0.012}	62.5	35 ⁰ _{-0.12}	30	M33x2	58	55	M12x30	86	125	4.2
SSF-56	56	90	57	150	60 ⁰ _{-0.015}	80	44 ⁰ _{-0.15}	38	M42x2	68	68	M16x40	210	200	8.3
SSF-70	70	110	64	185	80 ⁰ _{-0.015}	102.5	55 ⁰ _{-0.15}	47	M48x2	92	90	M20x50	410	320	19
SSF-90	90	140	86	240	100 ⁰ _{-0.020}	120	70 ⁰ _{-0.20}	57	M64x3	116	110	M24x60	710	500	28

25 - OVERALL AND MOUNTING DIMENSIONS

SPHERICAL SWIVEL ISO 6982 / DIN 24338



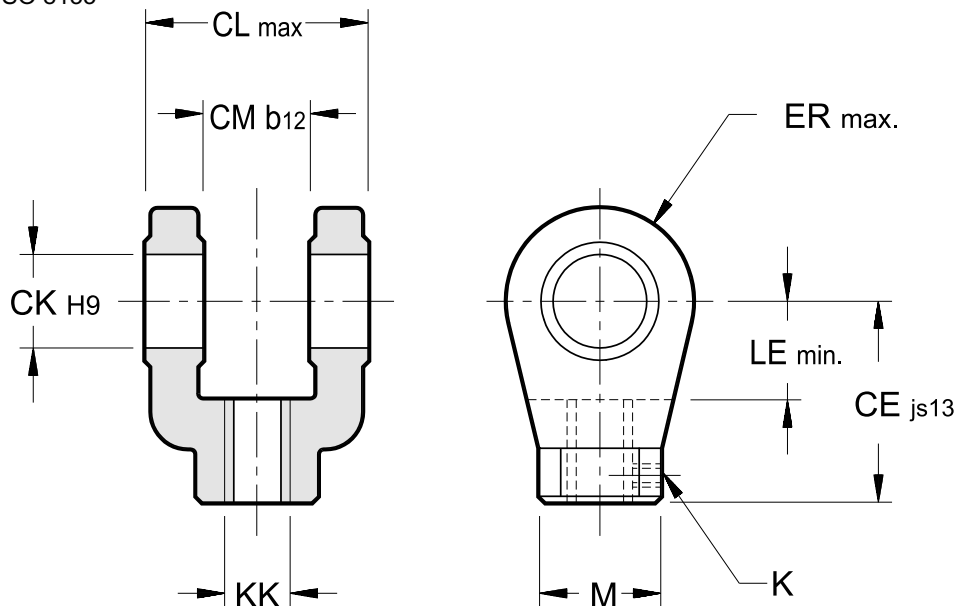
NOTE: no lubricator on LSF-14. On LSF-18 the injection of the lubricant takes place through a hole.

Dimensions in mm

Type	Ø rod		AX	B	C	CB	CH	Ø CN	EN	H	KK	LF	K bolt	Torque	Max load	Mass
	standard thread	light thread	min		max			H7	h12				UNI 5931	Nm	kN	kg
LSF-14	14	22	17	16	32	11	38	12	12	54	M12x1.25	14	M5x16	6	10.8	0.10
LSF-18	18	28	19	21	40	14	44	16	16	64	M14x1.5	20	M6x14	10	17.6	0.21
LSF-22	22	36	23	25	47	18	52	20	20	75	M16x1.5	22	M8x20	25	30	0.35
LSF-28	28	45	29	30	58	22	65	25	25	96	M20x1.5	27	M8x20	25	48	0.62
LSF-36	36	56	37	38	71	28	80	32	32	119	M27x2	32	M10x25	49	67	1.17
LSF-45	45	70	46	47	90	33	97	40	40	146	M33x2	41	M10x30	49	100	2.15
LSF-56	56	90	57	58	109	41	120	50	50	180	M42x2	50	M12x35	86	156	3.75
LSF-70	70	110	64	70	132	53	140	63	63	212	M48x2	62	M16x40	210	255	7.00
LSF-90	90	140	86	90	170	67	180	80	80	271	M64x3	78	M20x50	410	400	13.8

26 - OVERALL AND MOUNTING DIMENSIONS

FEMALE CLEVIS ISO 8133

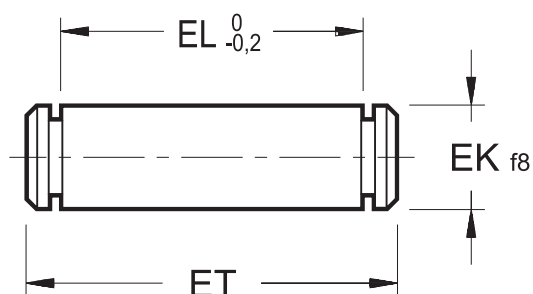


Dimensions in mm

Type	Ø cylinder rod		M	CE	Ø CK	CL	CM	ER	KK	LE	K bolt	Max load kN	Mass
	standard thread	light thread	CH	js13	H9	max	b12	max		min			kg
FRC-12	12	18	19	32	10	26	12	12	M10x1.25	13	M5x5	8	0.1
FRC-14	14	22	21	36	12	34	16	17	M12x1.25	19	M5x5	12.5	0.2
FRC-18	18	28	21	38	14	42	20	17	M14x1.5	19	M5x5	20	0.2
FRC-22	22	36	32	54	20	62	30	29	M16x1.5	32	M6x6	32	0.5
FRC-28	28	45	32	60	20	62	30	29	M20x1.5	32	M6x6	50	1
FRC-36	36	56	40	75	28	83	40	34	M27x2	39	M6x6	80	1.8
FRC-45	45	70	55	99	36	103	50	50	M33x2	54	M8x8	125	3.7
FRC-56	56	90	56	113	45	123	60	53	M42x2	57	M8x8	200	5.6
FRC-70	70	110	75	126	56	143	70	59	M48x2	63	M12x12	320	9.3
FRC-90	90	140	95	168	70	163	80	78	M64x3	83	M12x12	500	20

27 - OVERALL AND MOUNTING DIMENSIONS

FEMALE CLEVIS PIN ISO 8133 with spring retainers

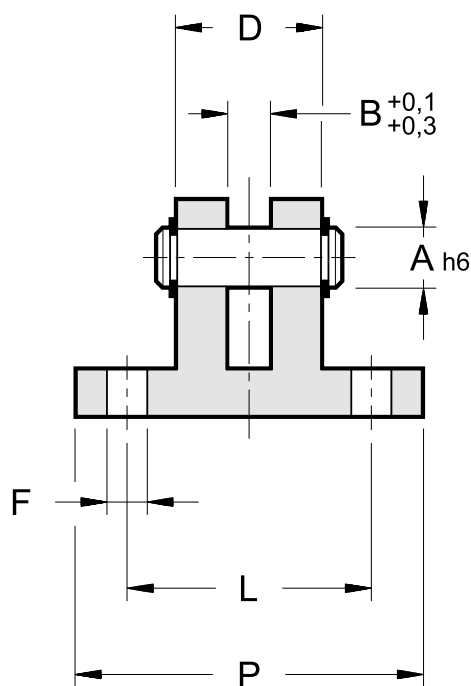
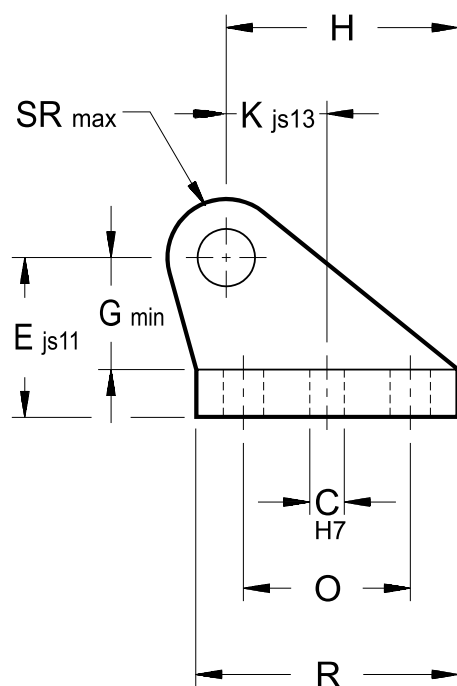


Dimensions in mm

Type	Ø EK f8	EL 0/-0.2	ET
PNF-12	10	29	37
PNF-14	12	37	45
PNF-18	14	45	53
PNF-22	20	66	75
PNF-28	20	66	75
PNF-36	28	87	96
PNF-45	36	107	120
PNF-56	45	129	144
PNF-70	56	149	164
PNF-90	70	169	187

28 - OVERALL AND MOUNTING DIMENSIONS

FEMALE CLEVIS FLANGE FOR SPHERIC SWIVEL DIN 24554 (with PIN and spring retainers)

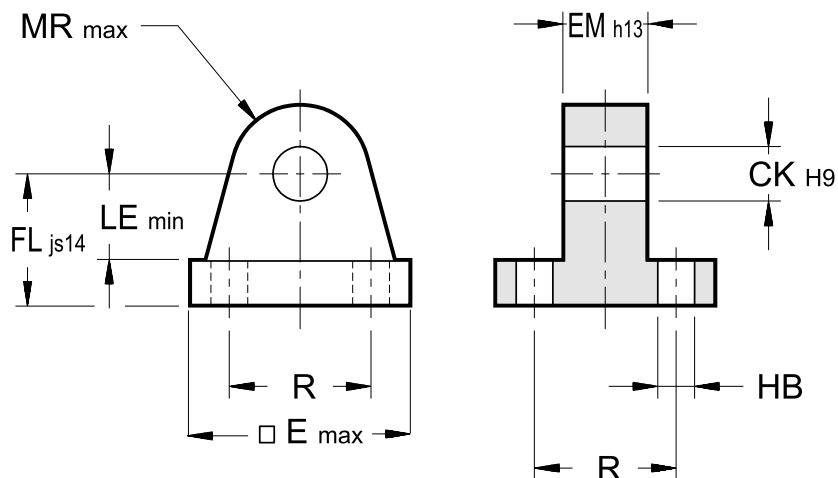


Dimensions in mm

Type	Cylinder bore	ØA h6	B +0.1 +0.3	ØC H7	D	E js11	ØF	G min	H	K js13	L	O	P	R	SR max	Max load kN	Mass kg
FLF-25	25	12	10	8	30	40	9	28	56	26	55	40	75	60	12	8	0.5
FLF-32	32	16	14	10	40	50	11	37	74	34	70	55	95	80	16	12.5	1
FLF-40	40	20	16	12	50	55	14	39	80	35	85	58	120	90	20	20	1.7
FLF-50	50	25	20	12	60	65	16	48	98	43	100	70	140	110	25	32	2.7
FLF-63	63	30	22	16	70	85	18	62	120	52	115	90	160	135	30	50	5.2
FLF-80	80	40	28	20	80	100	22	72	148	63	135	120	190	170	40	80	9.3
FLF-100	100	50	35	25	100	125	30	90	190	82	170	145	240	215	50	125	18.5
FLF-125	125	60	44	40	120	150	39	108	225	95	200	185	270	260	60	200	35
FLF-160	160	80	55	40	160	190	45	140	295	125	240	260	320	340	80	320	63
FLF-200	200	100	70	45	200	210	48	150	335	135	300	300	400	400	100	500	110

29 - OVERALL AND MOUNTING DIMENSIONS

MALE CLEVIS FLANGE ISO 8133



Dimensions in mm

Type	Cylinder bore	ØCK H9	E max	EM h13	FL js14	ØHB	LE min	MR max	R	Load max kN	Mass kg
FLC-25	25	10	40	12	23	5.5	13	12	28.3	8	0.3
FLC-32	32	12	45	16	29	6.6	19	17	32.2	12.5	0.5
FLC-40	40	14	63	20	29	9	19	17	41.7	20	0.9
FLC-50	50	20	75	30	48	13.5	32	29	52.3	32	1.3
FLC-63	63	20	90	30	48	13.5	32	29	64.3	50	1.9
FLC-80	80	28	115	40	59	17.5	39	34	82.7	80	4
FLC-100	100	36	130	50	79	17.5	54	50	96.9	125	6.3
FLC-125	125	45	165	60	87	24	57	53	125.9	200	11.4
FLC-160	160	56	205	70	103	30	63	59	154.9	320	20
FLC-200	200	70	245	80	132	33	82	78	190.2	500	38

30 - SEAL KIT IDENTIFICATION CODE

S	K	/	H	C	2	-	/	/	-	/	20
Seal kit			Bore (mm)				Seals: K = standard (nitrile + polyurethane) M = low friction (nitrile + PTFE) V = high temperature (viton + PTFE)		Series no. indicated on cylinder		
Rod (mm)				Double rod (omit if not required)							

NOTE: the seal kit includes all the seals of a cylinder with cushionings.



HC2
SERIES 20



**DUPLOMATIC
OLEODINAMICA**

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HC3

HYDRAULIC CYLINDERS

HCK3

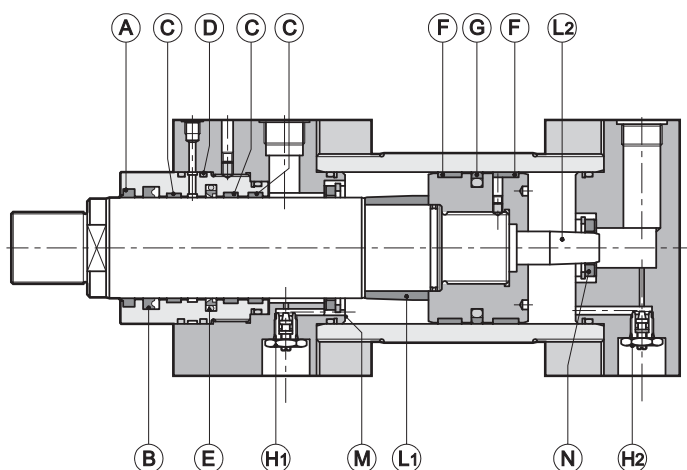
HYDRAULIC CYLINDERS

ATEX 2014/34/UE

SERIES 10

ISO 6022
DIN 24333

DESCRIPTION



- Double acting cylinders constructed in compliance with ISO 6022 and DIN 24333.
- The materials used to make these cylinders are particularly resistant and make them suitable for applications in the iron and steel sector.
- The cylinder is available with 5 different mounting styles as well as a range of accessories to meet all application requirements.

- A - scraper ring
- B - piston rod seal
- C - guide ring
- D - drain seal (O-Ring)
- E - piston rod seal
- F - guide ring
- G - piston seal
- H1 - front cushioning adjustment screw
- H2 - rear cushioning adjustment screw
- L1 - front cushion
- L2 - rear cushion
- M - front cushioning bushing
- N - rear cushioning bushing

ATEX 2014/34/UE rated version for installation in potentially explosive atmospheres is now available. The standard version of cylinders is ATEX II 2GD classified, whereas cylinders with proximity sensors are ATEX II 3GD classified. The declaration of conformity to the up mentioned standards is always supplied with the cylinder. See paragraph 3 for details.

PERFORMANCES

Nominal operating pressure (continuous service)	bar	250
Maximum operating pressure	bar	320
Maximum speed (standard)	m/s	0,5
Maximum stroke (standard)	mm	5000
Fluid temperature range (standard)	°C	-20 / +80
Fluid viscosity range	cSt	10 ÷ 400
Fluid contamination degree		According to ISO 4406:1999 class 20/18/15
Recommended viscosity	cSt	25

1 - CHARACTERISTICS

1.1 - Bores and piston rods

Ø 50 to Ø 400 mm bores are available to enable a vast choice according to required force.

Two piston rod diameters are available for each bore:

- reduced piston rod with area ratio 1:1.65
- standard piston rod with area ratio 1:2

1.2 - Cushionings

On request, gradual and adjustable cushioning devices can be fitted in the front and/or rear ends of the cylinder without affecting overall dimensions.

The special design of the cushions ensures optimal repeatability also in the event of variations in fluid viscosity.

Cushioning devices are always recommended as they ensure impact-free stopping even at high speed thus reducing pressure surges and impact transferred to the mounting supports.

The cylinder ends of bores higher than 160mm with cushioning can have an additional port connected directly with the braking chamber. This connection must be used in case of application, near the cylinder, of a pressure relief valve set at 350 bar, to limit overpressures during braking. For further information and for the order identification code, please consult our technical office.

The table below shows cushioning cone lengths:

Bore (mm)	50	63	80	100	125	140	160	180	200	250	320	400
Front cone length (mm)	38	40	50	50	60	60	75	75	80	100	100	110
Rear cone length (mm)	34	42	58	49	64	64	68	73	69	101	99	108

1.3 - Connections

The cylinders are supplied as standard with cylindrical BSP threads and spot facing for seal rings in compliance with ISO 1179.

Connections which are oversized compared to those shown in the dimensional tables are available upon request. For further information and for the order identification code, please consult our technical office.

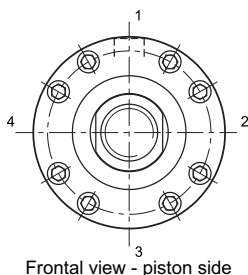
For correct cylinder operation, fluid velocity must not exceed 5 m/s.

1.4 - Connection position

Standard positions of the oil ports, cushioning adjustment screws, breathers, optional external drain and optional end-stroke proximity sensors, are indicated in the table below.

Connection positions different from the standard are available upon request. As a consequence, the other options positions will be rotated.

For special requests, please consult our technical office.



	POSITION
Connections	1
Cushioning adjustment	3
Breathers	4
Drainage	1
Proximity end stroke	2
Optional port (see par. 1.2)	4

1.5 - Seals

The table below illustrates seal characteristics in relation to hydraulic fluid and operating temperatures.

NOTE: for lower pressure use consult our technical office.

Type	Seal type	Seal material	Hydraulic fluid	Minimum pressure [bar]	Operating pressure [°C]	Max speed [m/s]
K	Standard	nitrile polyurethane	mineral oil	10	-20 / +80	0,5
M	Low friction	nitrile PTFE	Mineral oil Water glycol	20 (note)	-20 / +80	15
V	high temperature and/or aggressive fluid	Viton PTFE	Special fluids	10	-20 / +150	1

1.6 - Strokes

Standard cylinders are available with strokes up to 5000 mm. Longer cylinder strokes can be supplied on request.

Stroke tolerances are:

- 0 + 1 mm for strokes up to 1000 mm
- 0 + 4 mm for strokes up to 5000 mm.

1.7 - Spacers

In the case of cylinder strokes above 1000 mm we recommend the use of spacers which can be inserted to reduce loads on the piston rod bushing and prevent the piston from sticking.

Spacers are constructed in hardened and tempered steel with PTFE facing.

Every spacer is 50 mm long. We recommend to insert 1 spacer for strokes from 1001 to 1500 mm, with an increment of 1 spacer for every 500 mm stroke.

You must remember that the overall length of the cylinder increases according to the number of inserted spacers (50 mm for each spacer).

1.8 - Drainage

A connection for external drainage on the front end (even on the back end for double-rod cylinders) can be supplied upon request, for fluid drops recovery of the first seal of the rod, without any modification to the overall dimensions.

Connection: 1/8" BSP for bore up to Ø 100 included - 1/4" BSP for higher bores.

1.9 - Breathers

On request cylinder ends can be supplied with breathers for the elimination of air. This is necessary when the entire stroke is not used or when connections are not facing upwards.

1.10 - Surface finish

The cylinders are supplied painted with Duplomatic black opaque colour with a paint thickness of 40µ. The rod is chromed.

2 - IDENTIFICATION CODE

K = Explosion-proof version according to ATEX 2014/34/UE (paragraph 3). Omit if not required.

HC	3	-	/	/	-	-	-	-	/	-	/	/	10
----	---	---	---	---	---	---	---	---	---	---	---	---	----

Series
(indicate for
spare parts
requests)

Dimension XV
for "L" mounting
(omit for other
mounting styles)

N. of spacers multiple of 50
mm (omit if not required)
(see par. 1.7)

Back end connection position (1-4)
(see par. 1.4)

Front end connection position (1-4)
(see par. 1.4)

Drainage for second rod. Omit if not required
(see par. 1.8)

0 = without drainage
E = external drainage with connection
on the back end

Drainage (see par. 1.8)

0 = without drainage
E = external drainage with connection on the front end

Breathers (see par. 1.9)

0 = without breathers
S = front and back breathers

Cushioning (see par. 1.2):

0 = without cushioning 1 = front
2 = back 3 = front and back

Seals (see par. 1.5):

K = standard (nitrile + polyurethane)
M = low friction (nitrile + PTFE)
V = high temperature (viton + PTFE)

Stroke (mm) - For cylinders with spacers indicate the working stroke.

Double rod threading (omit if not required).
See single rod for dimensions

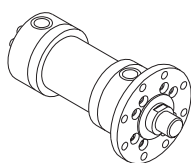
Double rod (omit if not required)

See single rod for dimensions. Not available with mounting style B-D-F.

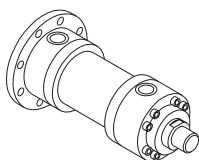
Rod threading: Male thread (standard)

W = Female thread (see par. 4)

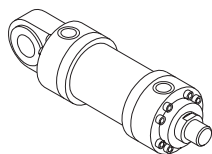
MOUNTING STYLE



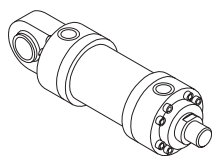
A= Front flange (MF3)



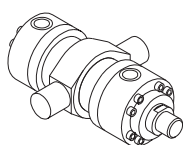
B= Rear flange (MF4)



D= Male clevis (MP3)



F= Spheric swivel (MP5)



L= Mid swinging (MT4)

* Bores not
considered by
the standard
ISO 6022

Ø rod (mm)		Rods available for each bore											
32	36	•											
40	45		•										
50	56			•									
63	70				•								
80	90					•							
90	100						•						
100	110							•					
110	125								•				
125	140									•			
160	180										•		
200	220											•	
250	280												•
Bore (mm)		50	63	80	100	125	140*	160	180*	200	250	320	400

3 - ATEX 2014/34/UE RATED VERSION

ATEX 2014/34/UE rated version cylinders for installation in potentially explosive atmospheres are now available. The standard version of cylinders is ATEX II 2GD classified, whereas cylinders with proximity sensors are ATEX II 3GD classified.

The supply is always delivered accompanied by:

- the ATEX declaration of conformity
- the operating and maintenance user manual, where are described all the information for the proper use of cylinders in potentially explosive environments.

TYPE EXAMINATION CERTIFICATE N°: **CEC 10 ATEX 138**

3.1 - Identification code

To order the ATEX-rated version, simply insert the letter K in the initial part of the identification code. The description becomes HCK3-*

For cylinders without end-stroke proximity sensors please order with the identification code shown at paragraph 2.

Example: HCK3C-200/125-350-K3-S-0-11/20

For cylinders equipped with end-stroke proximity sensors please refer to the identification code shown at paragraph 16.1.

Example: HCK3F-FP22-80/56-225-K3-S-0-11/20

The ATEX-rated cylinders equipped with end-stroke proximity sensors are compliant with the specifications listed paragraph 16; Also the same prescriptions described in that paragraph are effective. (NB: for bores Ø125 and Ø400 feasibility contact our technical department).

The proximity sensors are compliant with the description and the wiring diagram shown at the paragraph 16.2.

3.2 - Classification

Cylinders without end-stroke proximity sensors have this ATEX mark:

II 2GD ck IIC T4 (-20°C Ta +80°C)

EX: Specific marking of explosion protection as ATEX 2014/34/UE directive and related technical specification requests.

II: Group II for surface plants

2: Category 2 high protection, eligible for zone 1 for gases and zone 21 for dust (automatically be eligible for zone 2 category 3 for gases and zone 22 for dust)

GD: for use in areas in which explosive atmospheres caused by gases, vapours, mists or air/dust mixtures.

ck: protection by constructional safety and by liquid immersion

IIC: Gas group (automatically eligible for group IIA and IIB)

T4: Temperature class for gas (max surface temperature)

-20°C Ta +80°C: Ambient temperature range

Cylinders with end-stroke proximity sensors have this ATEX mark:

II 3GD ck IIC T4 (-20°C Ta +80°C)

EX: Specific marking of explosion protection as ATEX 2014/34/UE directive and related technical specification requests

II: Group II for surface plants

3: Category 3 standard protection, eligible for zone 2 for gases (zone 22 for dust)

GD: for use in areas in which explosive atmospheres caused by gases, vapours, mists or air/dust mixtures.

ck: protection by constructional safety and by liquid immersion

IIC: Gas group (automatically eligible for group IIA and IIB)

T4: Temperature class for gas (max surface temperature)

-20°C Ta +80°C: Ambient temperature range

3.3 - Operating temperatures

The operating ambient temperature must be between -20°C and +80 °C.

The fluid temperature for the standard version seals (K) and for low friction seals (M) must be between -20°C and +80°C, as for viton (V) seals must be between -20°C and +120 °C.

The actuators are T4 (T135° C) class temperature classified, so they are eligible for operation also at higher class temperature (T3, T2, T1 (T200° C).

3.4 - Admitted velocities

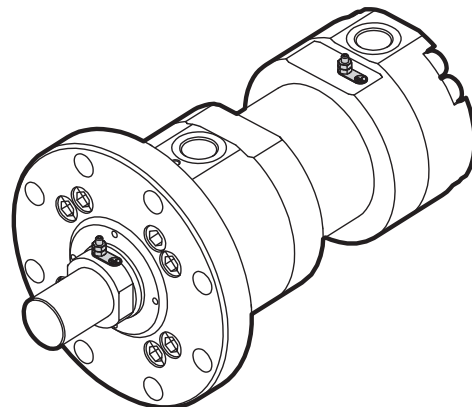
The maximum permissible speed is 0.5 m/s for standard cylinder seals (K) and 1 m/s for actuators with low friction seals (M) or Viton (V).

3.5 - Connectors

The connectors for the end-stroke proximity are available upon request. They are metal, to be wired. The ordering code is **0680961**. One connector per sensor is needed.

3.6 - Grounding points

The ATEX certified actuators are supplied with two grounding points, one on the rear head and one on the rod, for the wire of the cylinder with the ground (M4 screws).



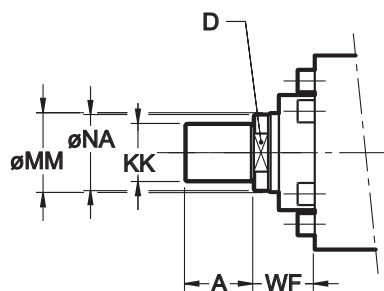
The bottom grounding point must always be connected whereas the connection of the rod grounding point can be avoided in case the whole mechanical stroke is covered during the cylinder operating phase (from the mechanical stop on the cylinder head to the mechanical stop on the bottom), or in case the rod has already been grounded through the mechanical connection between the rod itself and the machine/plan it is installed on.

In order to verify such a condition it is necessary to test the equipotentiality of the parts and a maximum resistance equal to 100Ω as per the EN13463-1 norm.

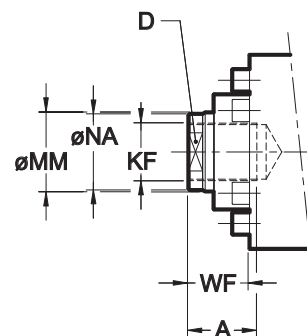
4 - OVERALL AND MOUNTING DIMENSIONS

dimensions in mm

Standard = male thread



W = female thread



* For bores Ø 180 (piston rod Ø 110) and higher, the rod has 4 holes at 90° realized on Ø NA and of Ø shown in the table.

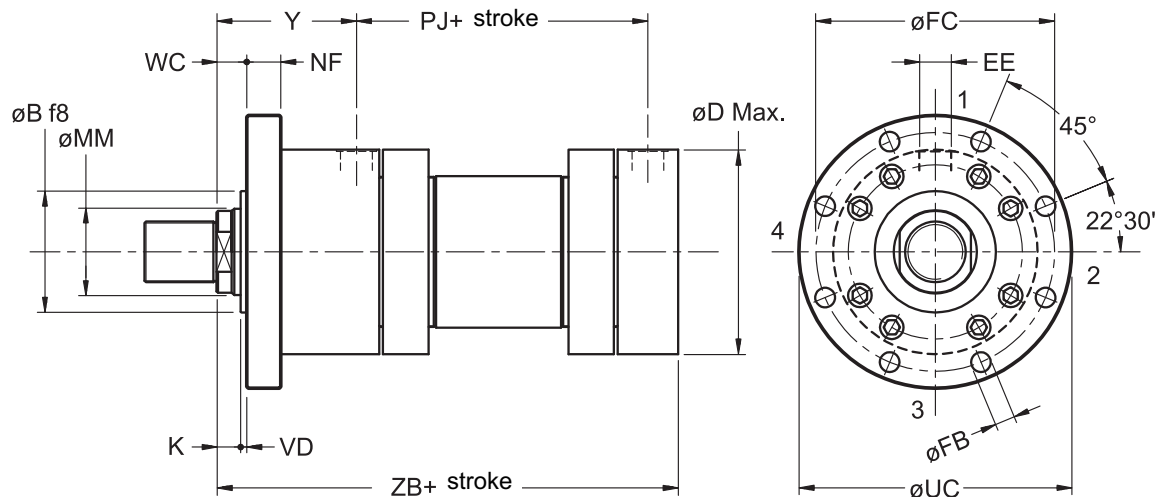
A pin wrench UNI 6752 - DIN 1810 must be used.

Bore	MM Ø rod	KK	Ø NA	KF	A	D	WF
50	32	M27x2	31	-	36	28	47
	36		35	M27x2		32	
63	40	M33x2	38	-	45	34	53
	45		43	M33x2		36	
80	50	M42x2	48	-	56	43	60
	56		54	M42x2		46	
100	63	M48x2	60	-	63	53	68
	70		67	M48x2		60	
125	80	M64x3	77	-	85	65	76
	90		87	M64x3		75	
140	90	M72x3	87	-	90	75	76
	100		96	M72x3		85	
160	100	M80x3	96	-	95	85	85
	110		106	M80x3		95	
180	110	M90x3	106	-	105	95	95
	125		121	M90x3		Ø 12*	
200	125	M100x3	121	-	112	Ø 12*	101
	140		136	M100x3		Ø 12*	
250	160	M125x4	155	-	125	Ø 15*	113
	180		175	M125x4		Ø 15*	
320	200	M160x4	195	-	160	Ø 15*	136
	220		214	M160x4		Ø 15*	
400	250	M200x4	245	-	200	Ø 20*	163
	280		270	M200x4		Ø 20*	

5 - OVERALL AND MOUNTING DIMENSIONS ISO MF3

A FRONT FLANGE

dimensions in mm



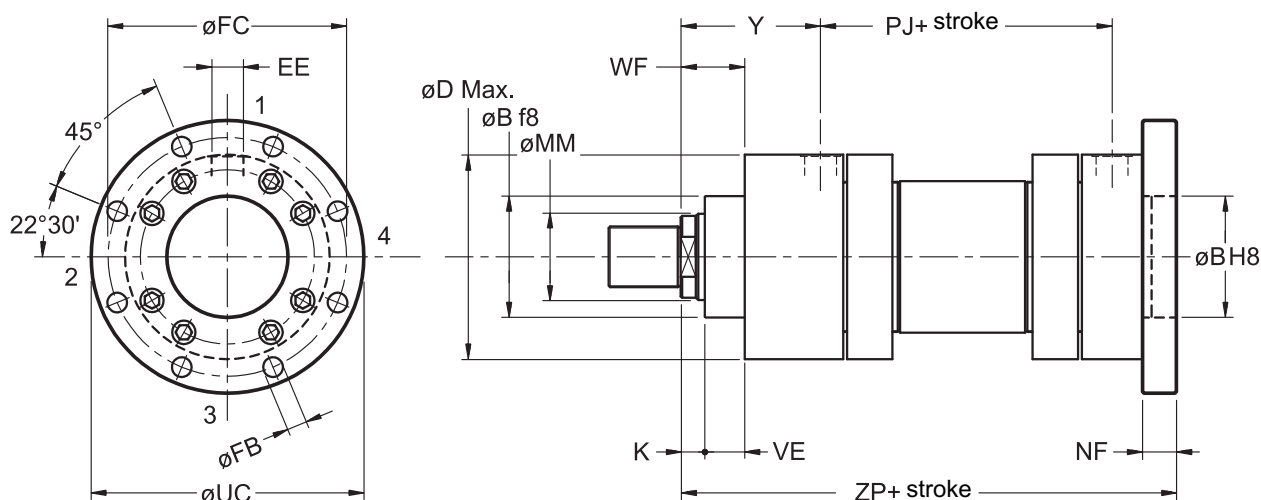
NOTE: ϕ 400 bore has 12 equally spaced ϕ FB holes in the mounting flange

Bore	MM ϕ rod	ϕB f8	ϕD max	EE BSP	ϕFB	ϕFC	K	NF	PJ	ϕUC	VD	WC	Y	ZB
50	32 36	63	105	1/2"	13,5	132	18	25	120	155	4	22	98	244
63	40 45	75	122	3/4"	13,5	150	21	28	133	175	4	25	112	274
80	50 56	90	145	3/4"	17,5	180	24	32	155	210	4	28	120	305
100	63 70	110	175	1"	22	212	27	36	171	250	5	32	134	340
125	80 90	132	210	1"	22	250	31	40	205	290	5	36	153	396
140	90 100	145	255	1. 1/4"	26	300	31	40	208	340	5	36	181	430
160	100 110	160	270	1. 1/4"	26	315	35	45	235	360	5	40	185	467
180	110 125	185	300	1. 1/4"	33	365	40	50	250	420	5	45	205	505
200	125 140	200	330	1. 1/4"	33	385	40	56	278	440	5	45	220	550
250	160 180	250	410	1. 1/2"	39	475	42	63	325	540	8	50	260	652
320	200 220	320	500	2"	45	600	48	80	350	675	8	56	310	764
400	250 280	400	628	2"	45 NOTE	720	53	100	360	800	10	63	333	775

6 - OVERALL AND MOUNTING DIMENSIONS ISO MF4

B BACK FLANGE

dimensions in mm



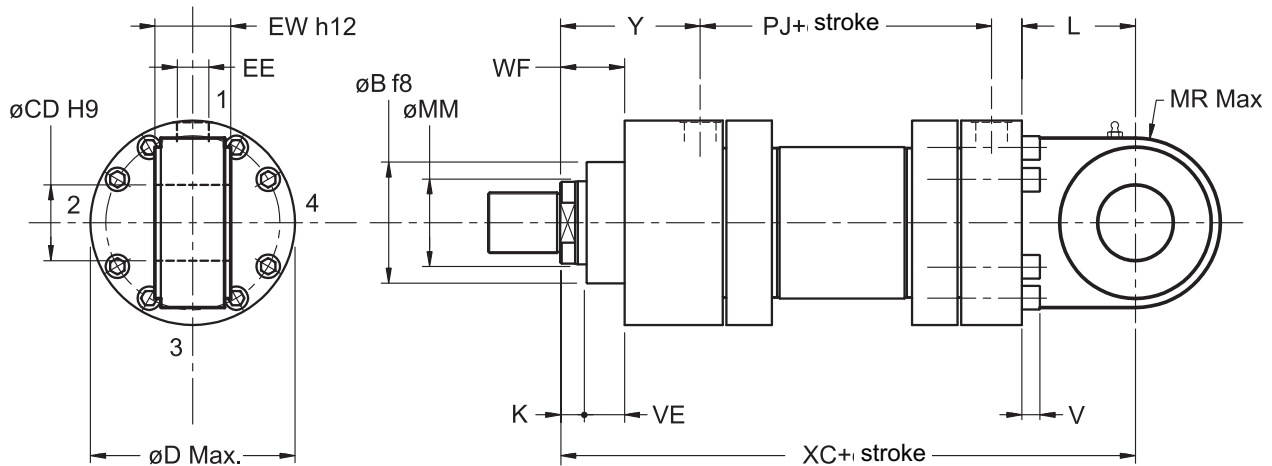
NOTE: Ø 400 bore has 12 equally spaced ØFB holes in the mounting flange

Bore	MM Ø rod	ØB f8	ØD max	EE BSP	ØFB	ØFC	K	NF	PJ	ØUC	VE	WF	Y	ZP
50	32 36	63	105	1/2"	13,5	132	18	25	120	155	29	47	98	265
63	40 45	75	122	3/4"	13,5	150	21	28	133	175	32	53	112	298
80	50 56	90	145	3/4"	17,5	180	24	32	155	210	36	60	120	332
100	63 70	110	175	1"	22	212	27	36	171	250	41	68	134	371
125	80 90	132	210	1"	22	250	31	40	205	290	45	76	153	430
140	90 100	145	255	1. 1/4"	26	300	31	40	208	340	45	76	181	465
160	100 110	160	270	1. 1/4"	26	315	35	45	235	360	50	85	185	505
180	110 125	185	300	1. 1/4"	33	365	40	50	250	420	55	95	205	550
200	125 140	200	330	1. 1/4"	33	385	40	56	278	440	61	101	220	596
250	160 180	250	410	1. 1/2"	39	475	42	63	325	540	71	113	260	703
320	200 220	320	500	2"	45	600	48	80	350	675	88	136	310	830
400	250 280	400	628	2"	45 NOTE	720	53	100	360	800	110	163	333	855

7 - OVERALL AND MOUNTING DIMENSIONS ISO MP3

D MALE CLEVIS (with bushing)

dimensions in mm

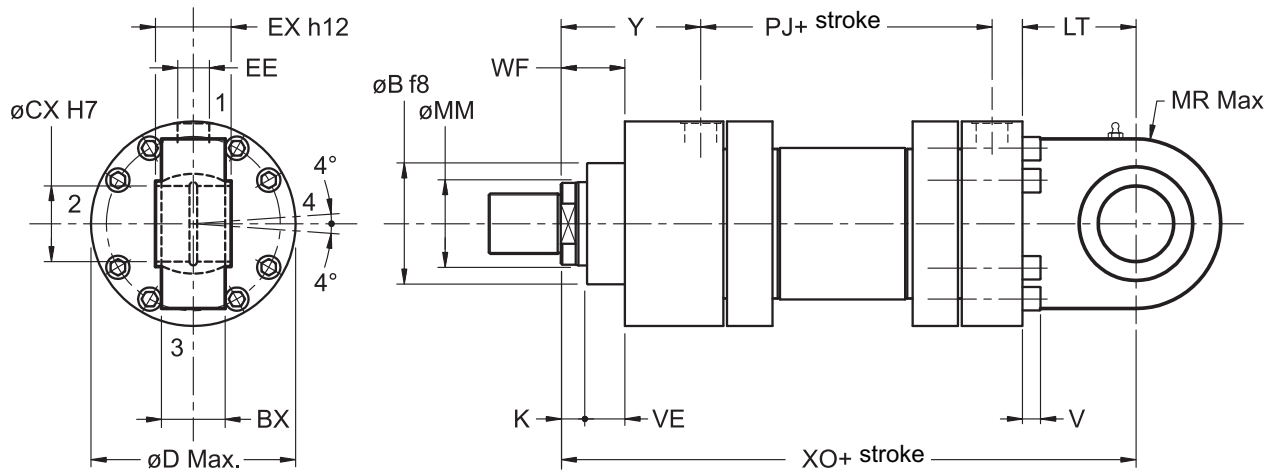


Bore	MM Ø rod	Ø B f8	Ø CD H9	Ø D max	EE BSP	EW h12	K	L	MR max	PJ	V	VE	WF	XC	Y
50	32 36	63	32	105	1/2"	32	18	61	35	120	8	29	47	305	98
63	40 45	75	40	122	3/4"	40	21	74	50	133	10	32	53	348	112
80	50 56	90	50	145	3/4"	50	24	90	61.5	155	12	36	60	395	120
100	63 70	110	63	175	1"	63	27	102	72.5	171	16	41	68	442	134
125	80 90	132	80	210	1"	80	31	124	90	205	16	45	76	520	153
140	90 100	145	90	255	1.1/4"	90	31	150	113	208	24	45	76	580	181
160	100 110	160	100	270	1.1/4"	100	35	150	125	235	24	50	85	617	185
180	110 125	185	110	315	1.1/4"	110	40	185	147.5	250	27	55	95	690	205
200	125 140	200	125	330	1.1/4"	125	40	206	160	278	24	61	101	756	220
250	160 180	250	160	410	1.1/2"	160	42	251	200	325	27	71	113	903	260
320	200 220	320	200	510	2"	200	48	316	250	350	36	88	136	1080	310
400	250 280	400	250	628	2"	250	53	300	320	360	42	110	163	1075	333

8 - OVERALL AND MOUNTING DIMENSIONS ISO MP5

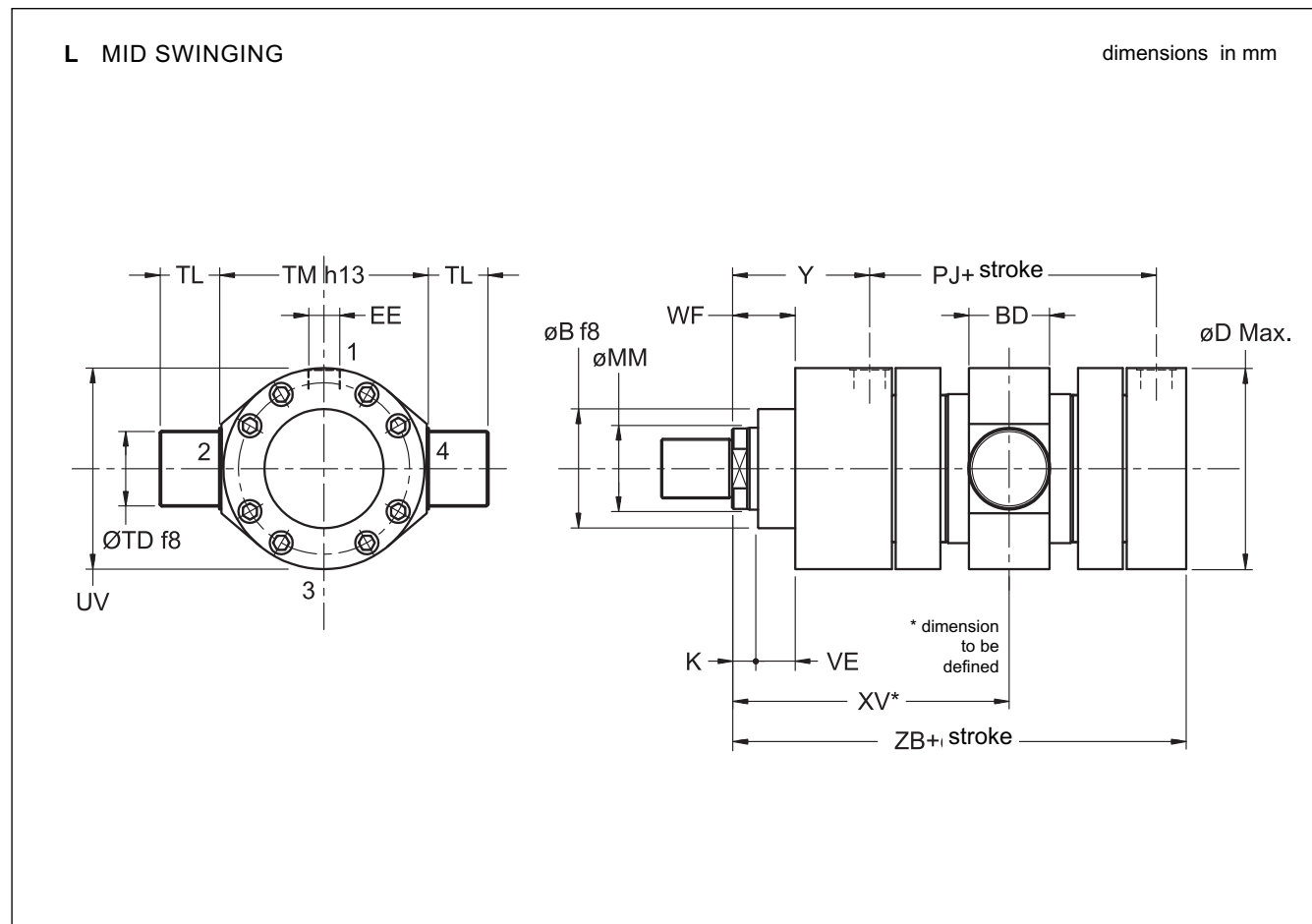
F SPHERIC SWIVEL

dimensions in mm



Bore	MM ϕrod	ϕB f8	BX	ϕCX H7	ϕD max	EE BSP	EX h12	K	LT	MS max	PJ	V	VE	WF	XO	Y
50	32 36	63	27	32	105	1/2"	32	18	61	40	120	8	29	47	305	98
63	40 45	75	35	40	122	3/4"	40	21	74	50	133	10	32	53	348	112
80	50 56	90	40	50	145	3/4"	50	24	90	63	155	12	36	60	395	120
100	63 70	110	50	63	175	1"	63	27	102	71	171	16	41	68	442	134
125	80 90	132	60	80	210	1"	80	31	124	90	205	16	45	76	520	153
140	90 100	145	65	90	255	1.1/4"	90	31	150	113	208	24	45	76	580	181
160	100 110	160	70	100	270	1.1/4"	100	35	150	112	235	24	50	85	617	185
180	110 125	185	80	110	300	1.1/4"	110	40	185	147.5	250	27	55	95	690	205
200	125 140	200	102	125	330	1.1/4"	125	40	206	160	278	24	61	101	756	220
250	160 180	250	130	160	410	1.1/2"	160	42	251	200	325	27	71	113	903	260
320	200 220	320	162	200	500	2"	200	48	316	250	350	36	88	136	1080	310
400	250 280	400	192	250	628	2"	250	53	300	320	360	42	110	163	1075	333

9 - OVERALL AND MOUNTING DIMENSIONS ISO MT4

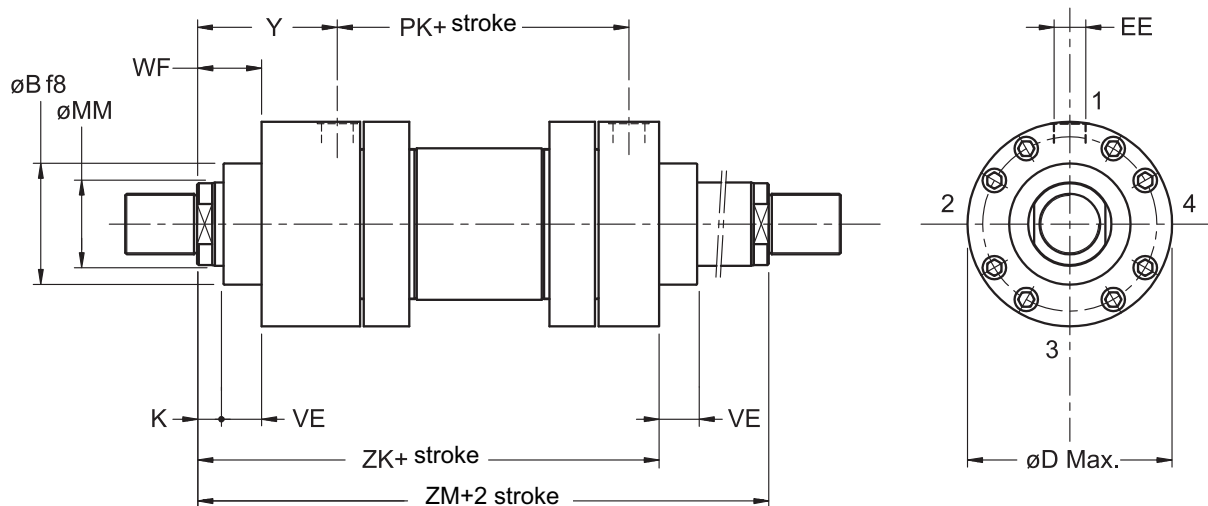


Bore	MM $\varnothing$ rod	$\varnothing B$ f8	BD	stroke mm	$\varnothing D$ max	EE BSP	K	PJ	$\varnothing TD$ f8	TL	TM h13	$\varnothing UV$	VE	WF	XV min	XV max + stroke	Y	ZB
50	32 36	63	38	45	105	1/2"	18	120	32	25	112	105	29	47	180	144	98	244
63	40 45	75	48	45	122	3/4"	21	133	40	32	125	122	32	53	195	160	112	274
80	50 56	90	58	60	145	3/4"	24	155	50	40	150	145	36	60	220	175	120	305
100	63 70	110	73	80	175	1"	27	171	63	50	180	175	41	68	245	185	134	340
125	80 90	132	88	95	210	1"	31	205	80	63	224	210	45	76	290	220	153	396
140	90 100	145	98	115	255	1. 1/4"	31	208	90	70	265	255	45	76	330	240	181	430
160	100 110	160	108	115	270	1. 1/4"	35	235	100	80	280	270	50	85	340	255	185	467
180	110 125	185	118	150	300	1. 1/4"	40	250	110	90	320	315	55	95	390	270	205	505
200	125 140	200	133	180	330	1. 1/4"	40	278	125	100	335	330	61	101	430	280	220	550
250	160 180	250	180	220	410	1. 1/2"	42	325	160	125	425	410	71	113	505	320	260	652
320	200 220	320	220	280	500	2"	48	350	200	160	530	510	88	136	590	380	310	764
400	250 280	400	270	420	628	2"	53	360	250	200	630	628	110	163	675	340	333	775

10 - OVERALL AND MOUNTING DIMENSIONS

DOUBLE ROD

dimensions in mm



For other dimensions and mounting styles please see single rod cylinder tables.

Not available for mounting styles B - D - F.

Bore	MM $\varnothing$ rod	K	$\varnothing D$ max	EE BSP	PK	VE	WF	Y	ZM	ZK
50	32 36	18	105	1/2"	126	29	47	98	322	275
63	40 45	21	122	3/4"	134	32	53	112	358	305
80	50 56	24	145	3/4"	153	36	60	120	393	333
100	63 70	27	175	1"	165	41	68	134	433	365
125	80 90	31	210	1"	204	45	76	153	510	434
140	90 100	31	255	1. 1/4"	208	45	76	181	570	494
160	100 110	35	270	1. 1/4"	225	50	85	185	595	510
180	110 125	40	300	1. 1/4"	250	55	95	205	660	565
200	125 140	40	330	1. 1/4"	271	61	101	220	711	610
250	160 180	42	410	1. 1/2"	308	71	113	260	828	715
320	200 220	48	500	2"	350	88	136	310	970	834
400	250 280	53	628	2"	360	110	163	333	975	812

NOTE: Double rod cylinders are developed with two separate rods, fixed together by means of threading.

Because of this mounting style, the rod with female threading is less resistant than the other. To simplify the identification of the more resistant rod, the "M" marking is stamped on its end.

We recommend the use of the weaker rod for the less demanding applications.

11 - ROD DIAMETER SELECTION

To ensure adequate stability, cylinders must be calculated for maximum compressive load according to the following simplified procedure:

- Refer to the table to identify the stroke factor according to the mounting style.
- To calculate the reference length, multiply the working stroke by the stroke factor.

- To calculate the thrust force, multiply the total cylinder area by the operating pressure.

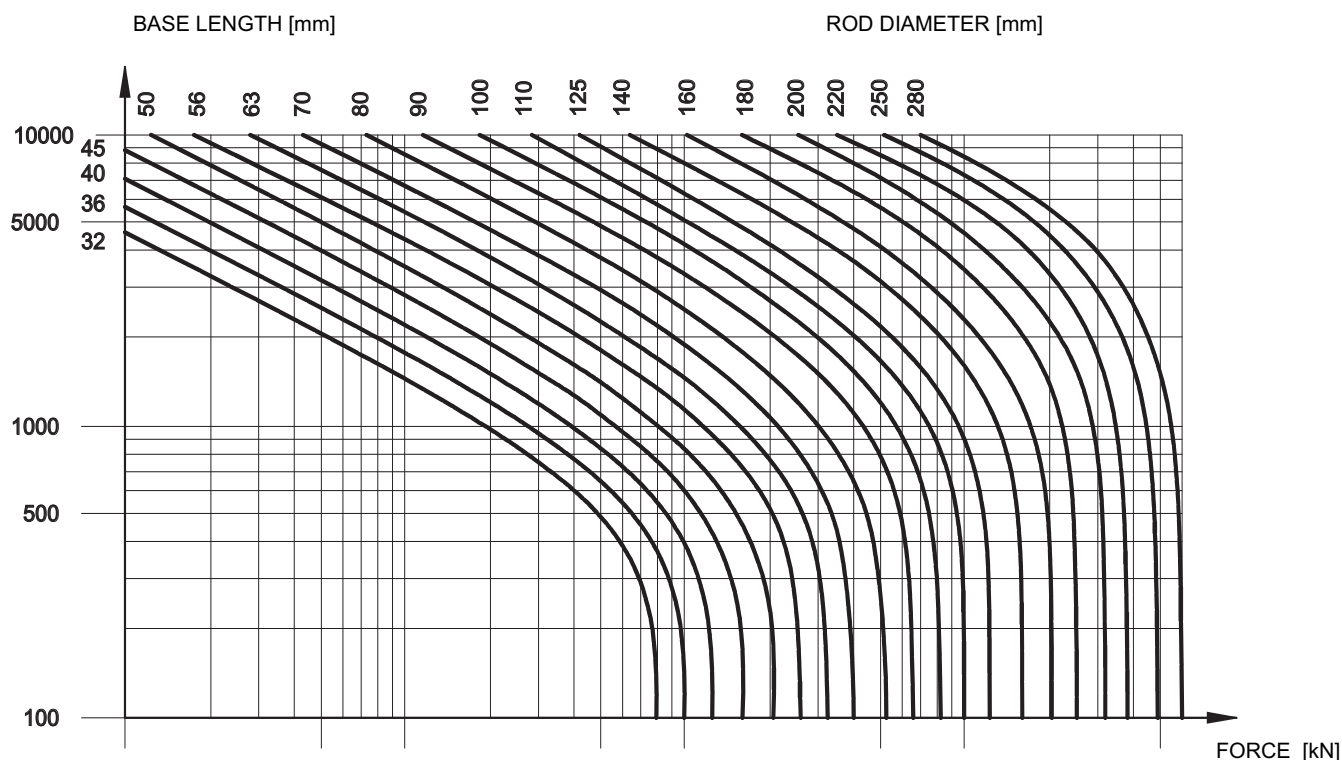
- On the diagram, find the point of intersection between the thrust force and reference length.

- Identify the minimum rod diameter on the curve above the previous point of intersection.

Cylinders with rod diameters smaller than the value plotted in the diagram will not guarantee sufficient rigidity.

Mounting style	Rod connection	Mounting	Stroke factor
A	Fixed and supported		2
	Fixed and rigidly guided		0.5
	Jointed and rigidly guided		0.7
B	Fixed and supported		4
	Fixed and rigidly guided		1
	Jointed and rigidly guided		1.5

Mounting style	Rod connection	Mounting	Stroke factor
D - F	Jointed and supported		4
	Jointed and rigidly guided		2
L	Jointed and supported		3
	Jointed and rigidly guided		1.5



12 - THEORETICAL FORCES

Push force

$$F_s = P \cdot A_t$$

Pull force

$$F_t = P \cdot A_a$$

F_s = Force (extension) in N

F_t = Force (retraction) in N

A_t = Total area in mm²

A_a = Annular area in mm²

P = Pressure in MPa

1 bar = 0.1 MPa

1 kgf = 9.81 N

Bore mm	Ø rod mm	Total area mm ²	Annular area mm ²
50	32 36	1964	1159 946
63	40 45	3117	1861 1527
80	50 56	5027	3063 2564
100	63 70	7854	4737 4006
125	80 90	12272	7245 5910
140	90 100	15394	9032 7540
160	100 110	20106	12252 10603
180	110 125	25447	15943 13175
200	125 140	31416	19144 16022
250	160 180	49087	28981 23640
320	200 220	80425	49009 42412
400	250 280	125664	76576 64089

13 - THEORETICAL VELOCITIES

Configuration 1

The diagram illustrates a conventional cylinder application: the fluid is delivered by means of a directional control valve in alternation to the front chamber while the rear chamber is connected to tank and vice versa.

To calculate velocity and force, proceed as follows:

Velocity (extension)

$$V = \frac{Q \cdot 1000}{A_t \cdot 60}$$

Velocity (retraction)

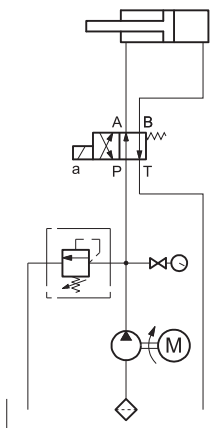
$$V = \frac{Q \cdot 1000}{A_a \cdot 60}$$

Force (extension)

$$F = P \cdot A_t$$

Force (retraction)

$$F = P \cdot A_a$$



Configuration 2

When the system requires high velocity with relatively low forces, we recommend using a regenerative circuit. Diagram 2 illustrates the simplest version of this type of set-up.

The annular chamber is permanently connected to the pump while the full bore end is connected alternately to the pump, in which case the piston rod extends as a result of the differential areas (both chambers are supplied at the same pressure), and to tank, in which case the piston rod retracts.

Velocity (extension)

$$V = \frac{Q \cdot 1000}{A_s \cdot 60}$$

Velocity (retraction)

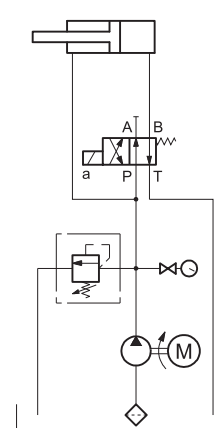
$$V = \frac{Q \cdot 1000}{A_a \cdot 60}$$

Force (extension)

$$F = P \cdot A_s$$

Force (retraction)

$$F = P \cdot A_a$$



V = Velocity in m/s

Q = Flow rate in l/min

A_t = Total area (piston bore) in mm²

A_a = Annular area ($A_t - A_s$) in mm²

F = Force in N

P = Pressure in MPa

A_s = Rod area ($A_t - A_a$) in mm²

Q_d = Flow rate through directional control valve (Q +return flow rate from small chamber) in l/min

1 bar = 0.1 MPa

1 kgf = 9.81 N

NOTE: In the case of regenerative circuits, the sizing of the directional control valve is fundamental. Flow rate through the directional control valve is calculated according to the following formula:

$$Q_d = \frac{V \cdot A_t \cdot 60}{1000}$$



14 - MASSES

Bore	Ø rod	Mass for null stroke			Mass for 10 mm stroke
		Mounting style			
		A - B	D - F	L	
mm	mm	kg	kg	kg	kg
50	32 36	14	16	17	0,2
63	40 45	28	27	27	0,3
80	50 56	39	38	39	0,5
100	63 70	61	62	63	0,6 0,7
125	80 90	103 104	107 108	110	0,9 1
140	90 100	164	173	175	1,1 1,2
160	100 110	198 199	210	208 209	1,6 1,7
180	110 125	289	296 297	298 299	2 2,2
200	125 140	356 357	365 366	364 365	2,2 2,4
250	160 180	666 667	698 700	685 687	3,2 3,6
320	200 220	1200 1250	1314 1365	1259 1310	5,1 5,6
400	250 280	2180 2250	2259 2330	2249 2320	7 7,5

15 - SEAL KIT IDENTIFICATION CODE

S K / H C 3 - / / - / 10											
Seal kit									Series no. indicated on cylinder		
Bore (mm)									Seals: K = standard (nitrile + polyurethane) M = low friction (nitrile + PTFE) V = high temperature (viton + PTFE)		
Rod (mm)									Double rod (omit if not required)		

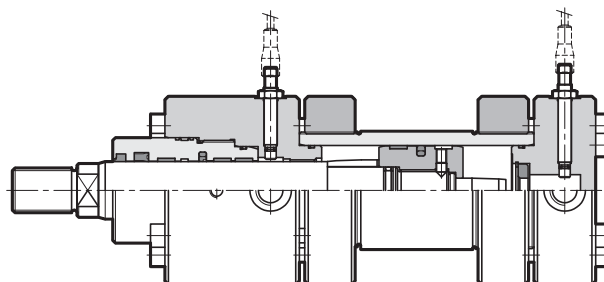
NOTE: the seal kit includes all the seals of a full-options cylinder (cushionings and external drain).

16 - END-STROKE PROXIMITY SENSORS

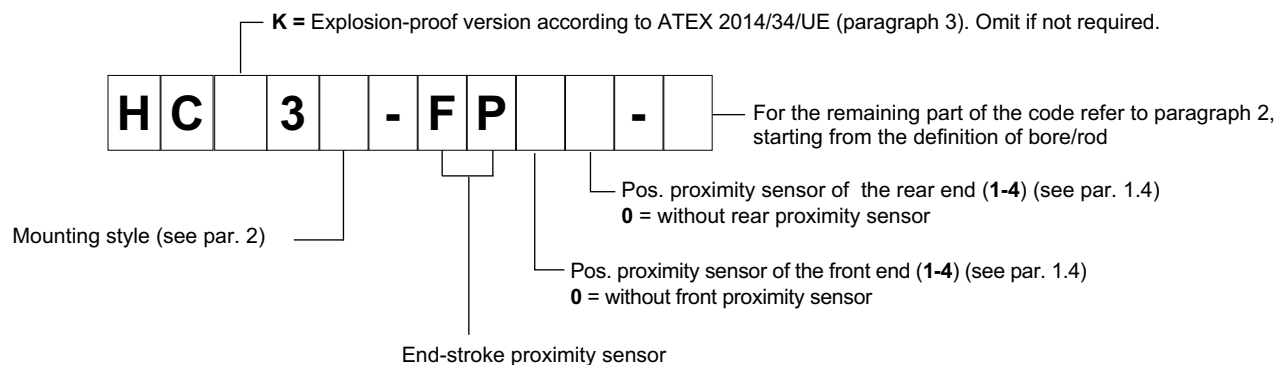
Upon request, cylinders can be supplied with end-stroke proximity sensors type PNP, with normally open output. They are mounted on the front and rear end of the cylinder and they supply an electric signal when the piston rod reaches the stroke end. They are available for all cylinder mounting styles, on both ends and for every available bore.

In order to ensure the correct functioning of the system, cylinders must be equipped with cushionings.

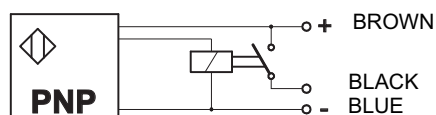
These sensors can be only used to provide the switching signal and not to control voltage loads.



16.1 - Identification code



16.2 - Technical characteristics and electrical connection



Rated voltage	VDC	24
Power supply voltage range	VDC	10 ÷ 30
Absorbed current	mA	200
Output	normally open contact	
Electric protection	polarity inversion short circuit overvoltage	
Electric connection	with connector	
Maximum operating pressure	bar	500
Operating temperature range	°C	-25 / +80
Class of protection according IEC EN 60529 (atmospheric ag.)		IP 68
Piston position LED (NOTE)		NO (it's on the connector)

16.3 - Connectors

Connectors for proximity sensors must be ordered separately, by specifying the code: **ECM3S/M12L/10**

NOTE: These connectors are not suitable for ATEX-rated cylinders. The connectors for the ATEX-rated cylinders are described at paragraph 3.5.

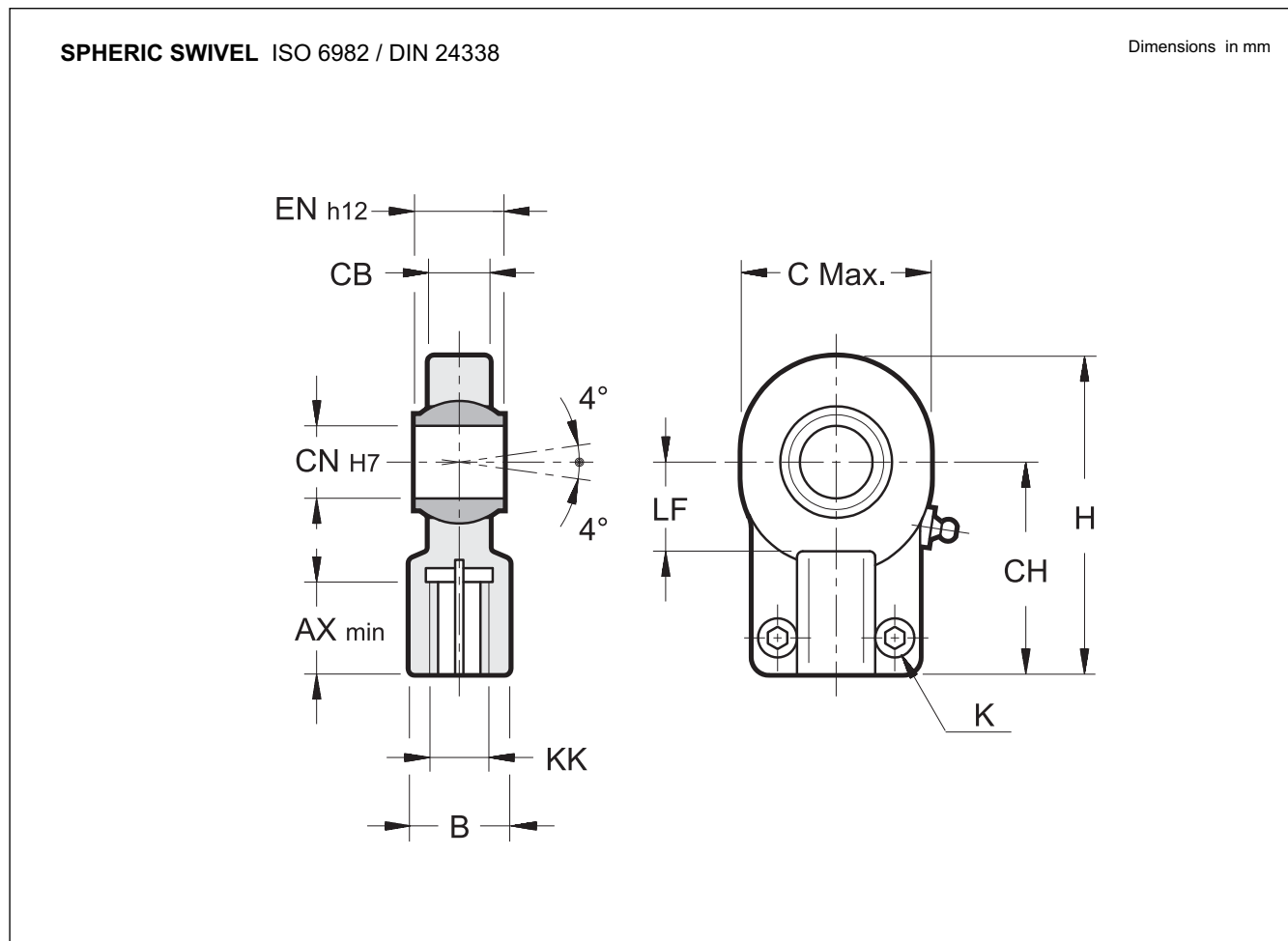
Connector: pre-wired connector M12 - IP68
Cable: with 3 conductors 0.34 mm² - length 5 mt.
Cable material: polyurethane resin (oil resistant)

The connector has two LEDs, one green and one yellow.

GREEN: Connector power supply.
The LED burn when the connector is supplied.

YELLOW: position signal.
ON - piston at stroke end
OFF - piston not at stroke end

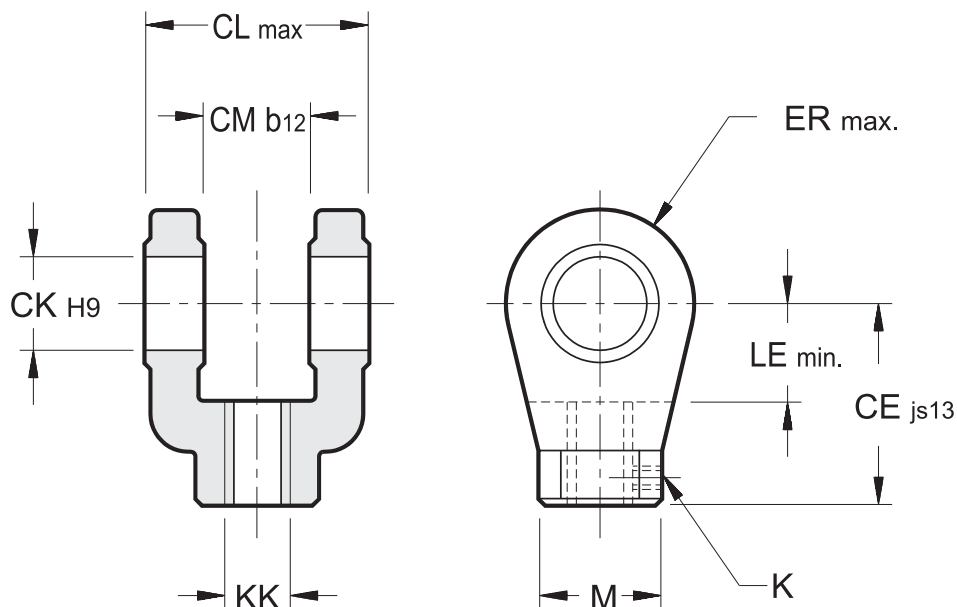
17 - OVERALL AND MOUNTING DIMENSIONS



Type	Ø cylinder bore	AX min	B	C max	CB	CH	Ø CN H7	EN h12	H	KK	LF	BOLT K UNI 5931	Torque Nm	Max load kN	Mass Kg
LSF-36	50	37	38	71	28	80	32	32	119	M27x2	32	M10x25	49	67	1.17
LSF-45	63	46	47	90	33	97	40	40	146	M33x2	41	M10x30	49	100	2.15
LSF-56	80	57	58	109	41	120	50	50	180	M42x2	50	M12x35	86	156	3.75
LSF-70	100	64	70	132	53	140	63	63	212	M48x2	62	M16x40	210	255	7
LSF-90	125	86	90	170	67	180	80	80	271	M64x3	78	M20x50	410	400	13.8
LSF-100	140	91	100	185	72	195	90	90	296	M72x3	85	M20x60	410	490	19.1
LSF-110	160	96	110	224	84	210	100	100	322	M80x3	98	M24x60	710	610	25
LSF-125	180	106	125	235	88	235	110	110	364	M90x3	105	M24x60	710	655	32
LSF-140	200	113	135	290	102	260	125	125	405	M100x3	120	M24x70	710	950	46
LSF-180	250	126	165	346	130	310	160	160	480	M125x4	150	M24x80	710	1370	82.5
LSF-220	320	161	215	460	162	390	200	200	620	M160x4	195	M30x100	1500	2120	168

18 - OVERALL AND MOUNTING DIMENSIONS

FEMALE CLEVIS ISO 8133



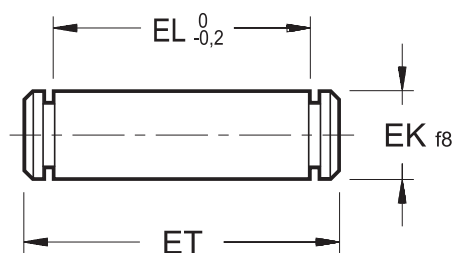
Dimensions in mm

Type	Ø cylinder bore	M	CE	Ø CK	CL	CM	ER	KK	LE	K bolt	Max load kN	Mass kg
		CH	js13	H9	max	b12	max		min			
FRC-36	50	40	75	28	83	40	34	M27x2	39	M6x6	80	1.8
FRC-45	63	56	99	36	103	50	50	M33x2	54	M8x8	125	3.7
FRC-56	80	56	113	45	123	60	53	M42x2	57	M8x8	200	5.6
FRC-70	100	75	126	56	143	70	59	M48x2	63	M12x12	320	9.3
FRC-90	125	95	168	70	163	80	78	M64x3	83	M12x12	500	20
FRC-110	160	95	168	70	163	80	78	M80x3	83	M12x12	500	20

19 - OVERALL AND MOUNTING DIMENSIONS

FEMALE CLEVIS ISO 8133 with spring retainers

Dimensions in mm



Type	Ø EK f8	EL 0 / - 0.2	ET	Mass kg
PNF-36	28	87	96	0.5
PNF-45	36	107	120	1
PNF-56	45	129	144	1.8
PNF-70	56	149	164	3.2
PNF-90	70	169	187	5.6



HC3
SERIES 10



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